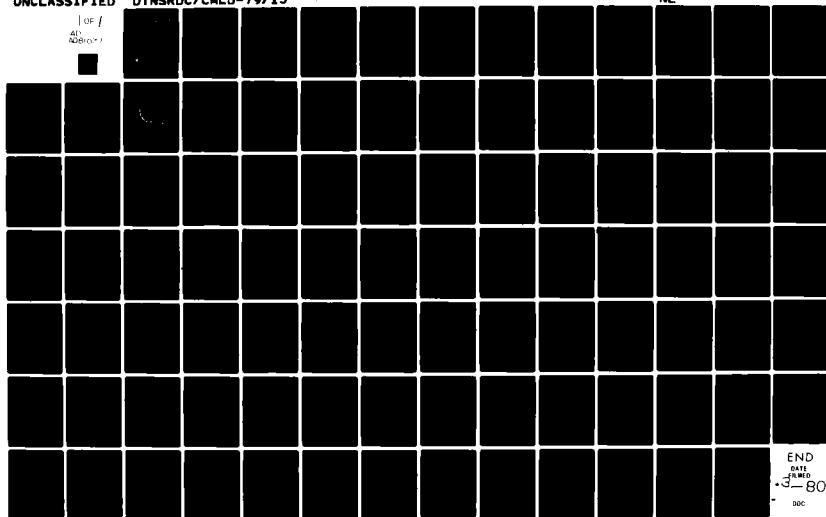


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FINITE ELEMENT ANALYSIS OF PIPE ELBOWS

by

Melvyn S. Marcus and Gordon C. Everstine

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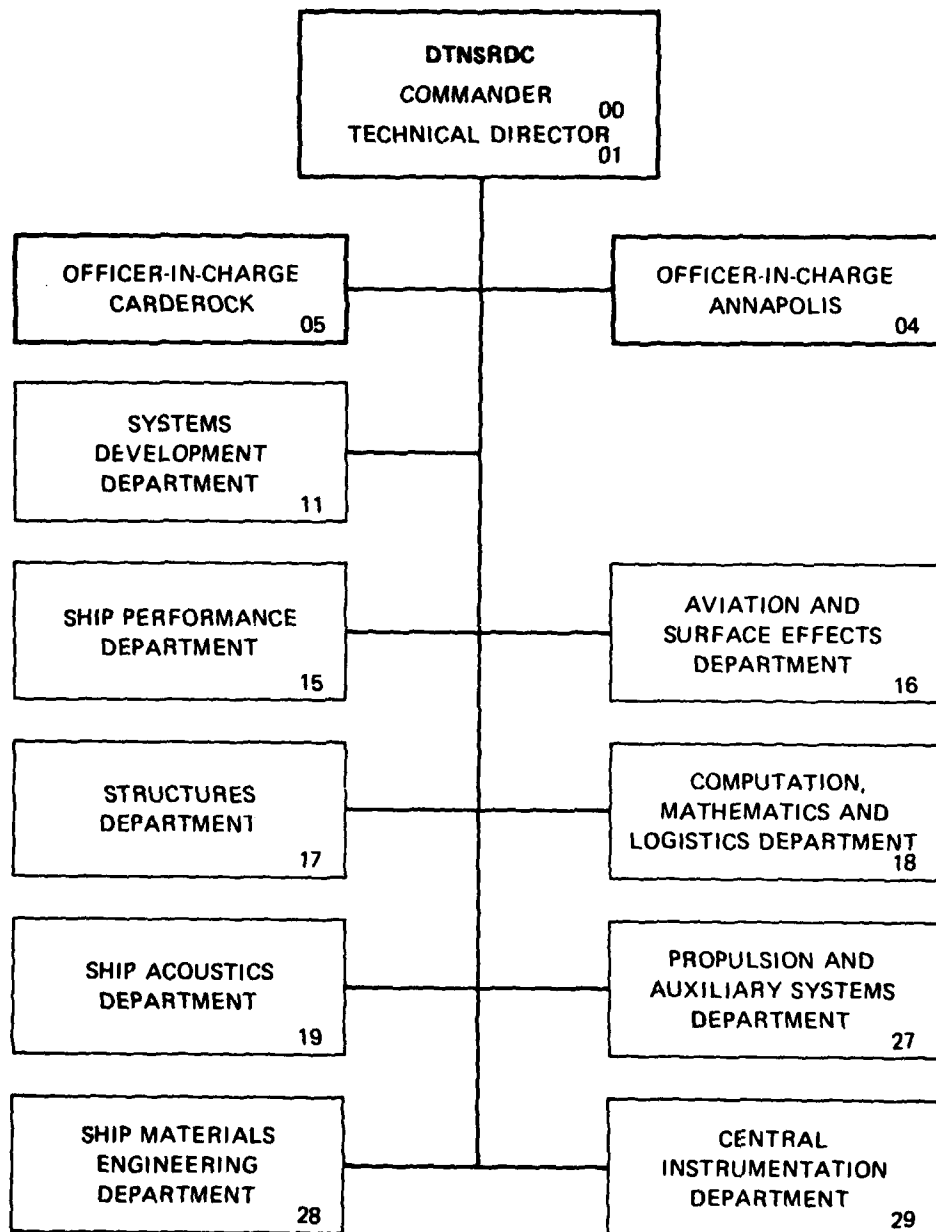
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TABLE OF CONTENTS

	Page
LIST OF FIGURES.....	iv
LIST OF TABLES.....	iv
ABSTRACT.....	1
BACKGROUND.....	1
STATEMENT OF THE PROBLEM.....	2
THE NASTRAN MODELS.....	4
THE DATA GENERATOR.....	7
SOLUTION SEQUENCE.....	11
FLEXIBILITY FACTORS.....	13
RESULTS AND DISCUSSION.....	14
ACKNOWLEDGMENTS.....	24
REFERENCES.....	25
APPENDIX A - LISTING OF DECK TO CREATE UPDATE PROGRAM LIBRARY, COMPILE SOURCE CODE, AND CATALOG EXECUTABLE CODE FOR ELBOW DATA GENERATOR.....	27
APPENDIX B - LISTING OF DECK TO EXECUTE ELBOW DATA GENERATOR AND CREATE NASTRAN INPUT DATA FILE FOR MESH A.....	35
APPENDIX C - LISTING OF DECK TO EXECUTE NASTRAN AND SAVE STRESSES AT MIDDLE OF ELBOW.....	39
APPENDIX D - LISTING OF DECK TO SMOOTH PRINCIPAL STRESSES AND CREATE SOLUTION FILE IN PLOTQUICK FORMAT.....	41
APPENDIX E - LISTING OF NASTRAN INPUT DATA FILE FOR MESH A.....	45

LIST OF FIGURES

	Page
1 - Geometry and Coordinate Systems of Pipe Elbow ME-1.....	3
2 - Finite Element Model of Elbow (Mesh A).....	8
3 - Comparison of Polygonal and Smoothed Plots of Major Principal Stress at Middle of Elbow Due to Inplane Moment Load (Mesh A).....	12
4 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Major Principal Stress, Pressure Load.....	16
5 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Minor Principal Stress, Pressure Load.....	17
6 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Major Principal Stress, Inplane Moment Load.....	18
7 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Minor Principal Stress, Inplane Moment Load.....	19
8 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Major Principal Stress, Out-of-Plane Moment Load.....	20
9 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Minor Principal Stress, Out-of-Plane Moment Load.....	21
10 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Major Principal Stress, Torsion Moment Load.....	22
11 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Minor Principal Stress, Torsion Moment Load.....	23

LIST OF TABLES

1 - Measured Values of Wall Thickness for ME-1.....	1
2 - Measured Values of Outside Diameter for ME-1.....	6

LIST OF TABLES (Continued)

	Page
3 - Summary of Finite Element Analyses.....	9
4 - Flexibility Factors for Mesh A.....	15

ABSTRACT

NASTRAN analyses were performed with three different finite element models on a 90-degree pipe elbow to determine principal stresses due to internal pressure, inplane bending, out-of-plane bending, and torsion moment loadings. Comparison with stresses experimentally obtained under the four loading conditions demonstrates the adequacy of a finite element model with ideal geometry assumptions and an economical mesh spacing. Implementation of the NASTRAN modeling is described in detail. Deck set-ups for a sequence of computer runs to automatically generate NASTRAN input data, execute NASTRAN, and postprocess NASTRAN output are included. A sample NASTRAN data input file is also listed.

BACKGROUND

The objective of one of DTNSRDC's programs is to reduce the size and weight of sea-water piping systems sufficiently to achieve the design goals. This objective can be accomplished in several ways: (1) by using higher strength materials, (2) by improving fabrication techniques, (3) by better designs, and (4) by less conservative structural acceptance criteria and stress factors. The third and fourth alternatives require the application of more refined structural analysis methods such as the finite element method (FEM). With the FEM, the analyst can gain a more accurate understanding of general end point motions, which influence piping system designs, as well as of motions and stresses in the piping systems themselves.

The design of piping systems depends on a knowledge of the stresses and deflections of the pipes due to the anticipated service loads. In general, these loads may be either static or dynamic. The static category includes pressure, moment, and thermal loads; the dynamic includes shock loadings. For any of these loads, the most critical locations are usually in components such as elbows and tees. It is well known, for example, that a curved pipe does not respond to bending loads in the way predicted by elementary beam theory, which is usually adequate for straight pipes.

This report describes finite element analyses of piping elbows subjected to both pressure and moment loads. The NASTRAN finite element structural analysis computer program was used. Stresses and flexibility factors were computed, and the stresses were compared to experiment. The two main purposes of the work were:

- (1) to determine modeling conditions (including mesh size and ideal geometry assumptions) for which a NASTRAN finite element analysis of the pipe elbow would yield results in good agreement with experiment, and
- (2) to provide deck set-ups for NASTRAN data generation and solution implementation which could be used to automate a computerized parameter study of pipe elbows.

Such a study, for example, could yield basic information on the structural behavior of elbows. Also, given the increased accuracy and reliability attainable with finite element models, compared to the less precise traditional methods, the studies could be conducted in accordance with less conservative design rules similar to those of the ASME Section III nuclear pressure vessel code.

STATEMENT OF THE PROBLEM

The structure to be analyzed is the 10-inch, schedule 40, 90-degree carbon steel pipe elbow referred to as ME-1 by the Reactor Division of the Oak Ridge National Laboratory.^{1*} This elbow, one of four machined at Oak Ridge to test the effects of thinning and ovaling, was machined so as to simulate as far as possible an elbow with ideal (uniform) geometry. Details on the geometry of ME-1 are shown in Figure 1. Oak Ridge also

*A complete listing of references is given on page 25.

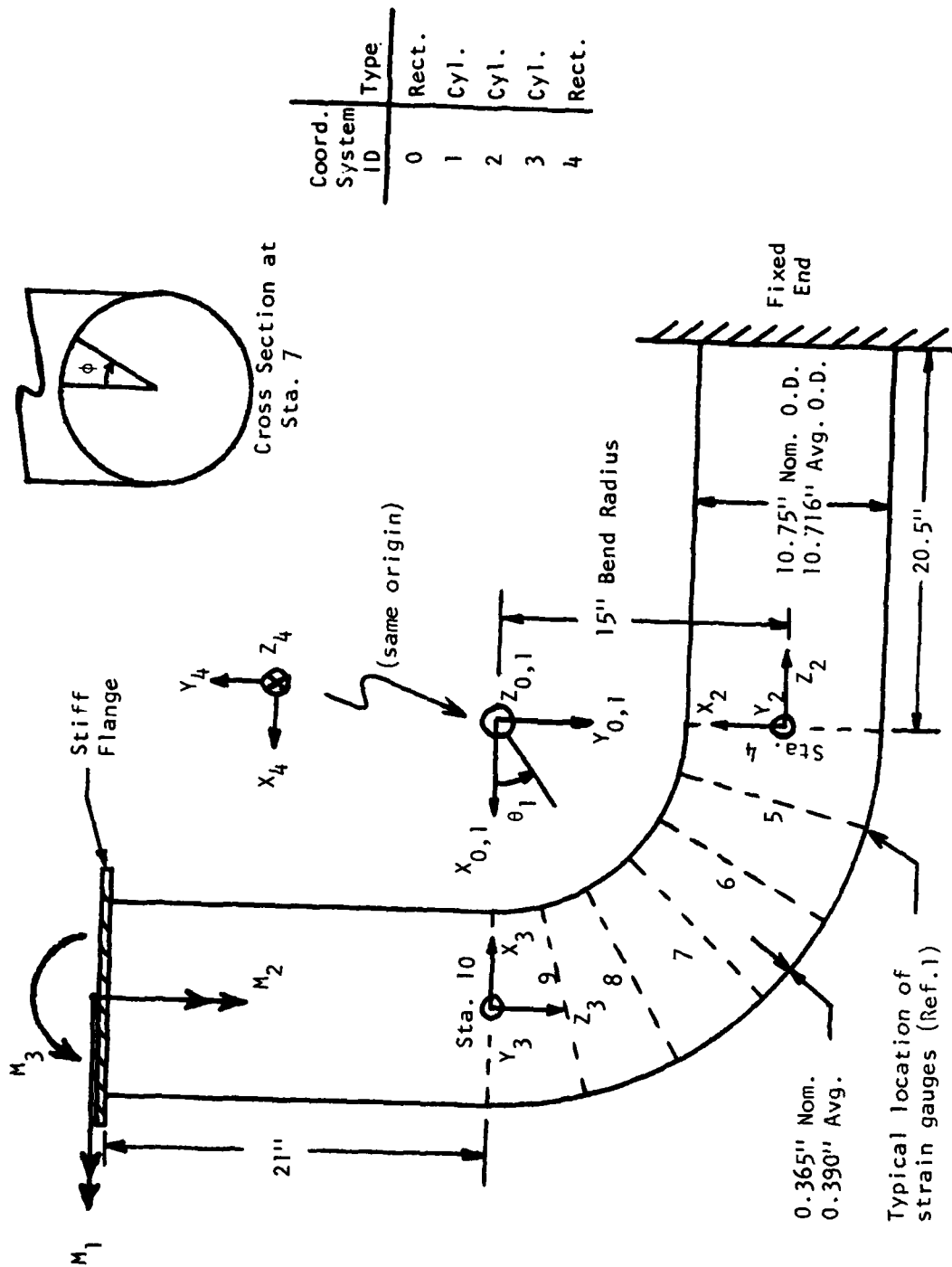


Figure 1 - Geometry and Coordinate Systems of Pipe Elbow ME-1

made measurements of the actual wall thickness and elbow diameter for the test model; these measurements are listed in Tables 1 and 2, respectively. All values in each table were averaged to obtain the average wall thickness and outside diameter values of 0.390 inch and 10.716 inches, respectively. Thus the average value of mean radius (to middle of wall) is 5.163 inches.

This elbow structure was subjected to four different loadings:

- (1) internal pressure of 75.53 psi
- (2) in-plane moment of 32,660 in-lb ($M_3 = -32660$ in Figure 1)
- (3) out-of-plane moment of 32,660 in-lb ($M_1 = 32660$ in Figure 1)
- (4) torsional moment of 32,660 in-lb ($M_2 = 32660$ in Figure 1)

These loads were also used for the analysis.

The material properties of carbon steel are $E = 2.9 \times 10^7$ psi (Young's modulus) and $\nu = 0.3$ (Poisson's ratio).

THE NASTRAN MODELS

Three analyses were performed:

Mesh A -- a uniformly spaced mesh of finite elements (Figure 2) for an ideal (uniform geometry) elbow having the same thickness and diameter throughout; the values used for the wall thickness and middle radius were the mean values computed from Tables 1 and 2: 0.390 inch and 5.163 inches, respectively.

Mesh B -- similar to Mesh A except that the number of elements in each direction was increased by 50%.

Mesh C -- a uniformly spaced mesh of finite elements for the actual elbow ME-1 as measured and tabulated in Tables 1 and 2; the mesh spacing was the same as for Mesh A, the coarser of the two idealized models.

For the ideal models (Meshes A and B), the structure is symmetric with respect to the plane $Z_0 = 0$ in Figure 1, so that only one-half of the structure need be modeled. Although the actual geometry used for Mesh C does not exhibit the same symmetry, such symmetry was assumed here also, and only half the structure was modeled. This assumption is equivalent to assuming that the nonsymmetry in the thickness variation on the unmodeled side ($Z_0 < 0$) has little effect on the solution on the modeled side

TABLE 1 - MEASURED VALUES OF WALL THICKNESS FOR ME-1

ϕ (degrees)	Wall Thickness (in inches) at									
	St. 4	St. 5	St. 6	St. 7	St. 8	St. 9	St. 10	St. 11	St. 12	St. 13
0	0.395	0.389	0.404	0.402	0.384	0.388	0.381			
22.5	0.394	0.392	0.401	0.399	0.384	0.393	0.391			
45.0	0.394	0.389	0.406	0.401	0.381	0.378	0.398			
67.5	0.398	0.398	0.396	0.398	0.385	0.376	0.401			
90.0	0.396	0.397	0.398	0.404	0.386	0.392	0.392			
112.5	0.394	0.383	0.386	0.393	0.381	0.379	0.385			
135.0	0.395	0.375	0.382	0.393	0.384	0.378	0.381			
157.5	0.394	0.380	0.382	0.393	0.379	0.384	0.380			
180.0	0.390	0.389	0.388	0.383	0.386	0.386	0.380			
202.5	0.396	0.391	0.388	0.389	0.389	0.391	0.387			
225.0	0.395	0.380	0.382	0.386	0.402	0.392	0.397			
247.5	0.394	0.366	0.372	0.374	0.389	0.383	0.387			
270.0	0.396	0.381	0.406	0.401	0.391	0.406	0.401			
292.5	0.390	0.383	0.393	0.390	0.390	0.394	0.394			
315.0	0.390	0.384	0.394	0.383	0.391	0.389	0.394			
337.5	0.391	0.382	0.399	0.408	0.395	0.388	0.390			

Average thickness = 0.390 in.

TABLE 2 - MEASURED VALUES OF OUTSIDE DIAMETER FOR ME-1

ϕ (degrees)	Outside Diameter (in inches) at									
	St. 4	St. 5	St. 6	St. 7	St. 8	St. 9	St. 10	St. 11	St. 12	St. 13
0	10.765	10.729	10.730	10.705	10.735	10.750	10.787			
22.5	10.765	10.735	10.720	10.725	10.710	10.741	10.797			
45.0	10.738	10.700	10.690	10.717	10.685	10.705	10.759			
67.5	10.738	10.677	10.671	10.690	10.664	10.677	10.700			
90.0	10.700	10.680	10.672	10.680	10.660	10.690	10.681			
112.5	10.713	10.680	10.675	10.695	10.694	10.716	10.732			
135.0	10.735	10.695	10.685	10.707	10.715	10.728	10.762			
157.5	10.758	10.703	10.713	10.740	10.737	10.745	10.807			

Average O.D. = 10.716 in.

($Z_0 \geq 0$). Since a deliberate attempt was made to machine the ME-1 model to minimize thickness variations, this is probably a reasonable assumption.

For all three meshes, the elbow and its adjoining straight sections were modeled with flat plate finite elements (the NASTRAN element QUAD2) which have both membrane and bending stiffness. As indicated in Figure 1, one end was completely fixed, and the other end (where loads are applied) was connected to a stiff flange (which was assumed to be rigid in the finite element model).

The bulk of the NASTRAN data deck for each model was generated by a computer program called PIPELB, described briefly in the next section.

The finite element (QUAD2) used in these models yields stresses at element centroids. Hence, to facilitate comparison with experiment at the middle of the elbow ($\theta = 45^\circ$), an odd number of elements was used in the longitudinal direction.

Figure 2 shows the Mesh A finite element model. This plot was generated using the Structural Analysis via Generalized Interactive Graphics (STAGING) system.²

The characteristics of the three meshes are summarized in Table 3. In all three cases, the element aspect ratios within the elbow were selected so as not to deviate significantly from unity, which is the optimum aspect ratio for the QUAD2 finite element.

THE DATA GENERATOR

The computer program PIPELB was written to generate NASTRAN data for THETA-degree elbows of ideal or non-ideal geometry adjoined on both sides by straight sections of arbitrary length. In addition to the GRID cards, which locate the finite element mesh points, the program also generates the plating (NASTRAN data card CQUAD2), pressure loading (PLOAD2), symmetry and other constraints (SPC), and flags for congruent elements (CNGRNT). As added conveniences, PIPELB will automatically generate the set of element identification numbers (ID's) for the mid-THETA elements which constitute the solution set for stresses; flexible spokes (CBAR) radiating from the centers of both elbow end-circles which facilitate the

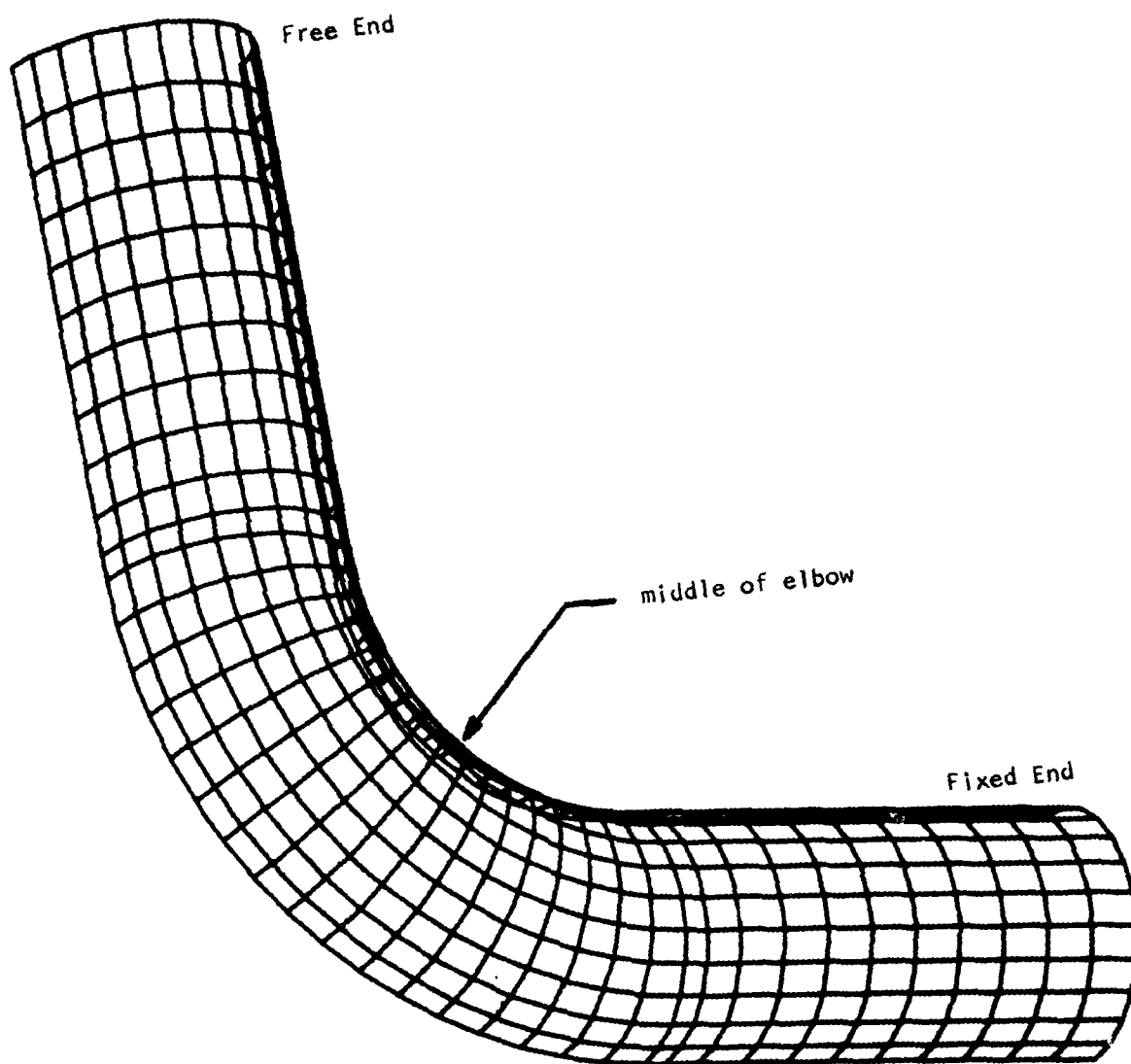


Figure 2 - Finite Element Model of Elbow (Mesh A)

TABLE 3 - SUMMARY OF FINITE ELEMENT ANALYSES

Structure Being Analyzed: Pipe Elbow ME-1 (See Figure 1)

Modeling and Computational Parameters	Mesh A	Mesh B	Mesh C
Ideal or actual geometry	ideal	ideal	actual
Mean radius of pipe	5.163 in.	5.163 in.	see Tables 1,2
Thickness of pipe	0.390 in.	0.390 in.	see Table 1
No. of elements in circumferential direction	12	18	12
No. of elements longitudinally spanning 90° elbow	17	27	17
No. of elements longitudinally spanning 21.0" straight section	11	16	11
No. of elements longitudinally spanning 20.5" straight section	11	16	11
Total number of elements	468	1062	468
Number of grid points	520	1140	520
Number of degrees of freedom	2745	6273	2745
Average matrix wavefront	79	116	79
NASTRAN CP time (CDC 6400)	949 sec.	2850 sec.	1339 sec.

computation of flexibility factors; a rigid element (CRIGD1) at the free (loaded) end of the pipe; and the end cap longitudinal load (FORCE) due to unit internal pressure.

The data generator defines grid locations within the elbow section in terms of a local cylindrical coordinate system (ID number 1 in Figure 1) defined by

$$\begin{aligned} R &= RBEND - RPIPE \cdot \cos \phi \\ T &= \theta_1 \\ Z &= RPIPE \cdot \sin \phi \end{aligned} \tag{1}$$

where RBEND is the elbow bend radius measured to the pipe centerline, RPIPE is the mean pipe radius, ϕ is the angle spanning the pipe half-circumference, and θ_1 is the angle spanning the elbow arc of THETA degrees. (Other coordinate systems used in the NASTRAN data deck are defined in Figure 1.) The grid marking system defines the grid ID's as

$$GRID\ ID = 1000 \cdot (500 + ITH) + IPH \tag{2}$$

where ITH and IPH are θ_1 and ϕ , respectively, rounded to the nearest integer. The element ID assigned to each quadrilateral is equal to the GRID ID that would be assigned for a node located at the element centroid.

For example, for Mesh A, the elbow was modeled with 17 elements covering the 90° elbow arc longitudinally (i.e., a spacing of 5.294°) and 12 elements covering 180° (i.e., a spacing of 15°) in the circumferential direction. Thus, for this mesh, point 51100 is at the intrados (the inside edge), 511090 is at the top, and 511180 is at the extrados (the outside edge) of the elbow, with all three points at $\theta_1 = 10.588^\circ$.

The shell was modeled with plate elements (NASTRAN data card CQUAD2). Symmetry constraints were applied with SPC's at $\phi = 0^\circ$ and $\phi = 180^\circ$. An internal pressure loading was specified using a PLOAD2 card for each plate element, and the resultant longitudinal load at the closed free end (due to the pressure) was specified with a FORCE card. The inplane bending, out-of-plane bending, and torsion moment loads were applied at the rigid flange at the free end using MOMENT cards. All grid points at the fixed end were constrained in all six degrees of freedom.

Appendix A provides a listing of the card deck needed to create an UPDATE program library, compile source code, and catalog executable code for the data generator PIPELB.

Appendix B gives a listing of a typical card deck needed to execute the data generator and create a data file suitable for input to NASTRAN. The specific example used in Appendix B is for Mesh A. The result of executing this step is the NASTRAN data deck, which is listed in Appendix E. Various sections of this data deck have been labeled with comment cards, which have a \$ in card column number one.

For Mesh C, which uses the measured geometry as listed in Tables 1 and 2, the data generator interpolates to obtain pipe thicknesses at element centroids and to obtain pipe radii at the grid points. This interpolation is performed within the generator in subroutine FIND. For Mesh C, each element has a unique thickness and hence a unique property card (PQUAD2).

SOLUTION SEQUENCE

The general computational approach is to perform the following steps:

Step 1: Compile the elbow data generator, and catalog an executable form of the program. See Appendix A.

Step 2: For the desired mesh, execute the generator, and create and store the NASTRAN data deck. See Appendix B.

Step 3: Using the data deck created in Step 2, execute NASTRAN and save (on a permanent file) the stresses at the desired location ($\theta_1 = 45^\circ$). See Appendix C for a listing of control cards to accomplish this.

Step 4: Smooth the stress curves in preparation for plotting, storing the results. Figure 3 shows a typical plot of the type desired, where various stresses at the section $\theta_1 = 45^\circ$ are plotted as a function of ϕ , the circumferential coordinate. As can be seen in Figure 3, the smoothing merely provides a more attractive display of the results. The smoothing in Figure 3 was obtained by using the B-spline³ application subprogram CRVFIT.^{4,5} See Appendix D for a listing of the deck to read the NASTRAN principal stresses and perform the smoothing.

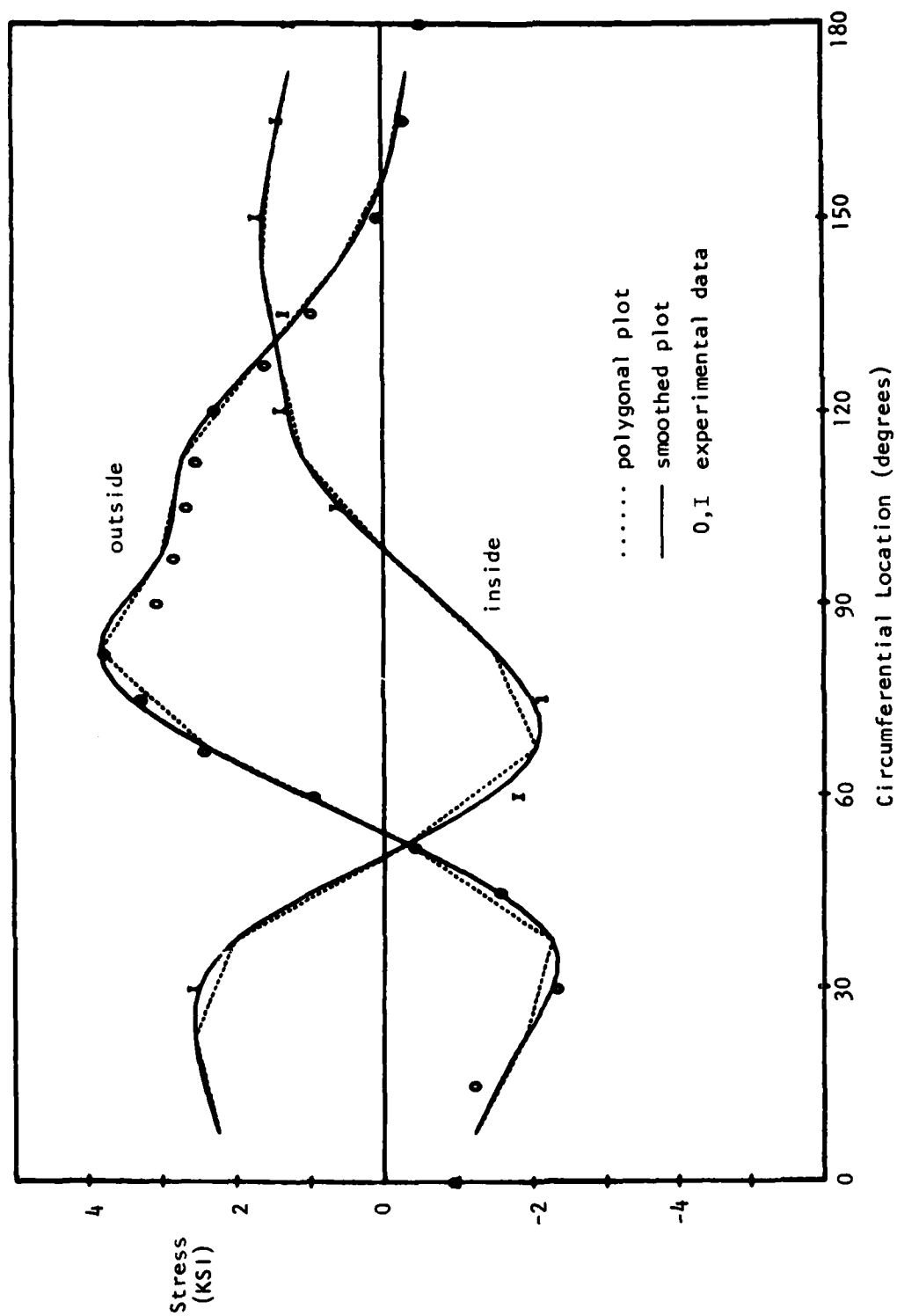


Figure 3 - Comparison of Polygonal and Smoothed Plots of Major Principal Stress at Middle of Elbow Due to Inplane Moment Load (Mesh A)

Step 5: Plot the smoothed results using the informally documented interactive computer graphics package PLOT QUICK developed by Mr. Melvin E. Haas of DTNSRDC (Code 1843).

FLEXIBILITY FACTORS

The finite element models also allow for the convenient determination of flexibility factors, which are of vital interest to piping systems designers. To avoid confusion, the term "flexibility factor," as used in this report, will be defined precisely. The flexibility factor k of a piping component is defined as the ratio of a relative rotation of that component to a nominal rotation:

$$k = \frac{\theta_{ab}}{\theta_{nom}} \quad (3)$$

where

θ_{ab} = rotation of end "a" of the piping component relative to end "b" of that component due to a moment loading M , and in the direction of M .

θ_{nom} = nominal rotation of an equal length of straight pipe due to the moment M .

For elbows, the nominal rotation is computed using simple beam theory, in which case one obtains

$$\theta_{nom} = \frac{ML}{EI} \quad (4)$$

for inplane and out-of-plane moments, and

$$\theta_{nom} = \frac{ML}{GJ} \quad (5)$$

for torsional moments, where

M = applied moment load

L = arc length of elbow

E = Young's modulus of material

G = shear modulus of material

I = moment of inertia of cross-section

J = torsional constant of cross-section (equal to the polar moment

of inertia for circular cross-sections)

For 90° elbows, $L = \pi R/2$, where R is the bend radius.

The determination of the relative rotation θ_{ab} from the finite element model is complicated by the fact that plane cross-sections do not remain plane after deformation, so that each point on the surface of the shell has a different rotation. However, an "average" rotation for a cross-section may be obtained by connecting very flexible beam spokes from each shell grid point to a new grid point located at the center of the circular cross-section. The rotation of this center point may be used as the average rotation for the cross-section. For Mesh A, the center point at Station 4 in Figure 1 is labeled 590500 (end "a") and at Station 10, 500500 (end "b").

Table 4 shows the details of the flexibility factor calculations for the three moment loads for Mesh A.

RESULTS AND DISCUSSION

Principal stresses were computed by NASTRAN at the middle of the elbow ($\theta_1 = 45^\circ$) and compared to experimental results obtained at the Oak Ridge National Laboratory.¹ These stresses were computed for four separate loading conditions:

- 1) internal pressure of 75.53 psi
- 2) inplane bending moment of 32,660 in-lb
- 3) out-of-plane bending moment of 32,660 in-lb
- 4) torsional moment of 32,660 in-lb

Figures 4-11 compare the smoothed NASTRAN stress curves as computed using Meshes A, B, and C with the experimental data points. The major and minor principal stress results are presented on alternating figures for each of the four loading conditions. Note that placing more strain gauges on the outer surface than on the inner surface of the pipe wall resulted in a greater number of experimental data points there. Also, for selected experiments, some gauge results were missing.

The following conclusions may be drawn from Figures 4-11:

1. The NASTRAN results using Meshes A and B (both ideal geometry) are in good overall agreement with the experimental results. Although

TABLE 4 - FLEXIBILITY FACTORS FOR MESH A

Moment Load	θ_a (rad)	θ_b	$\theta_{ab} = \theta_b - \theta_a$	θ_{nom}	k
Inplane	1.32×10^{-4}	11.08×10^{-4}	9.76×10^{-4}	1.57×10^{-4}	6.2
Out-of-plane	1.78×10^{-4}	7.19×10^{-4}	5.41×10^{-4}	1.57×10^{-4}	3.4
Torsion	1.32×10^{-4}	6.79×10^{-4}	5.47×10^{-4}	2.04×10^{-4}	2.7

$$\text{flexibility factor} = k = \frac{\theta_{ab}}{\theta_{nom}}$$

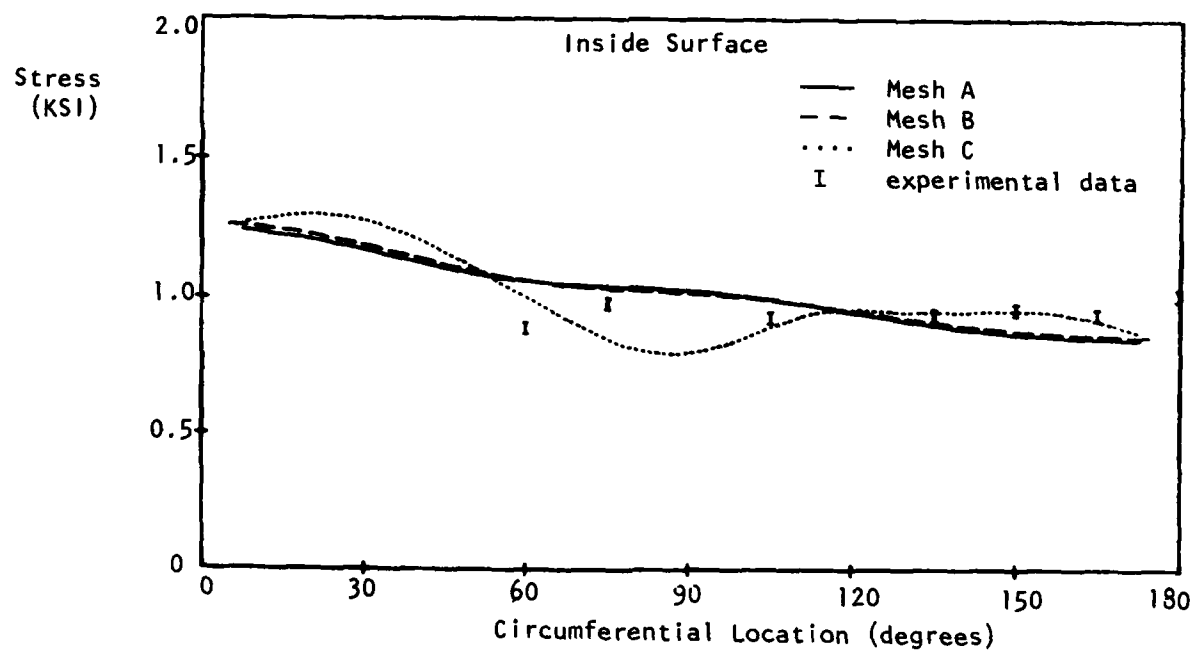
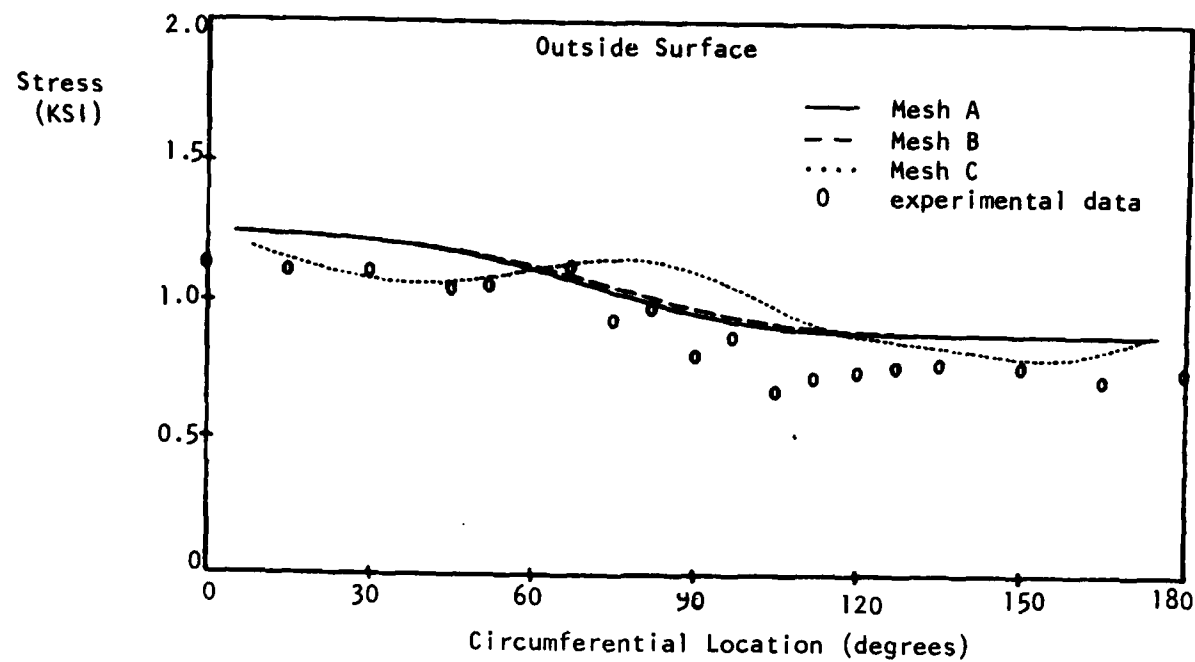


Figure 4 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Major Principal Stress, Pressure Load

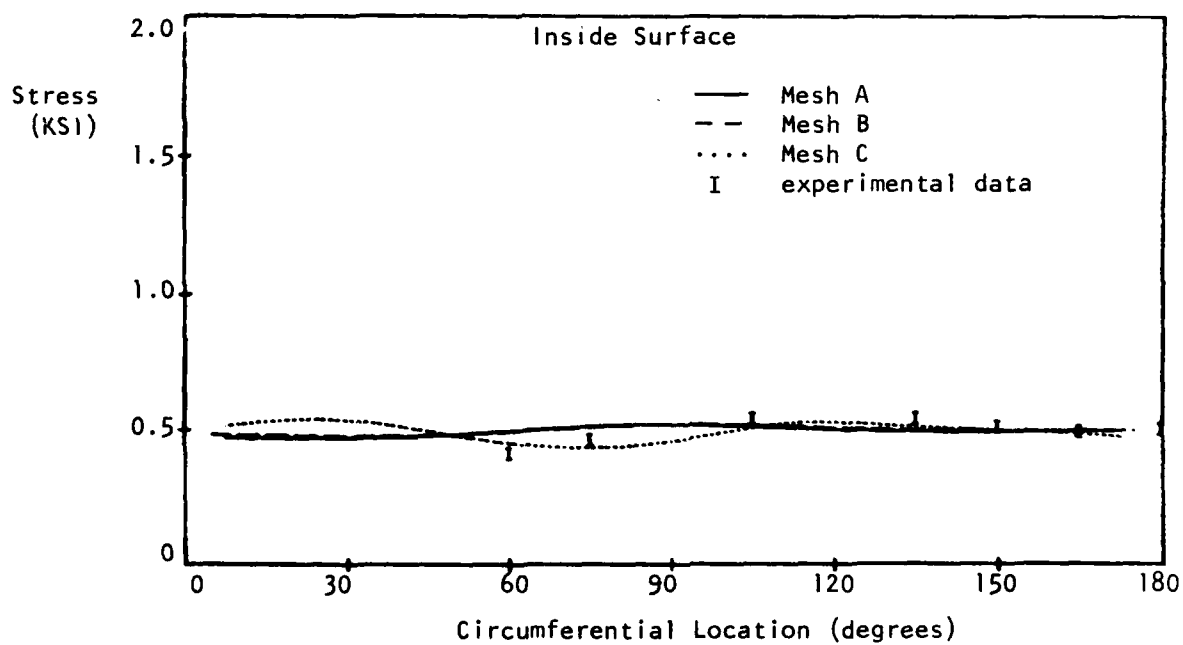
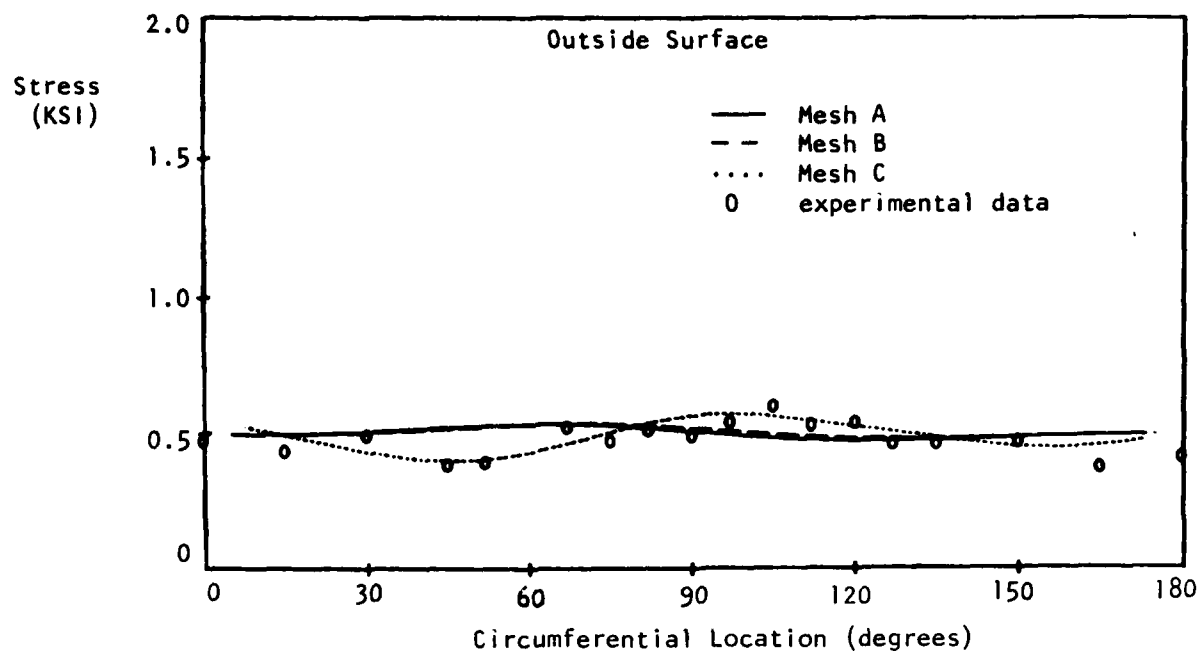


Figure 5 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Minor Principal Stress, Pressure Load

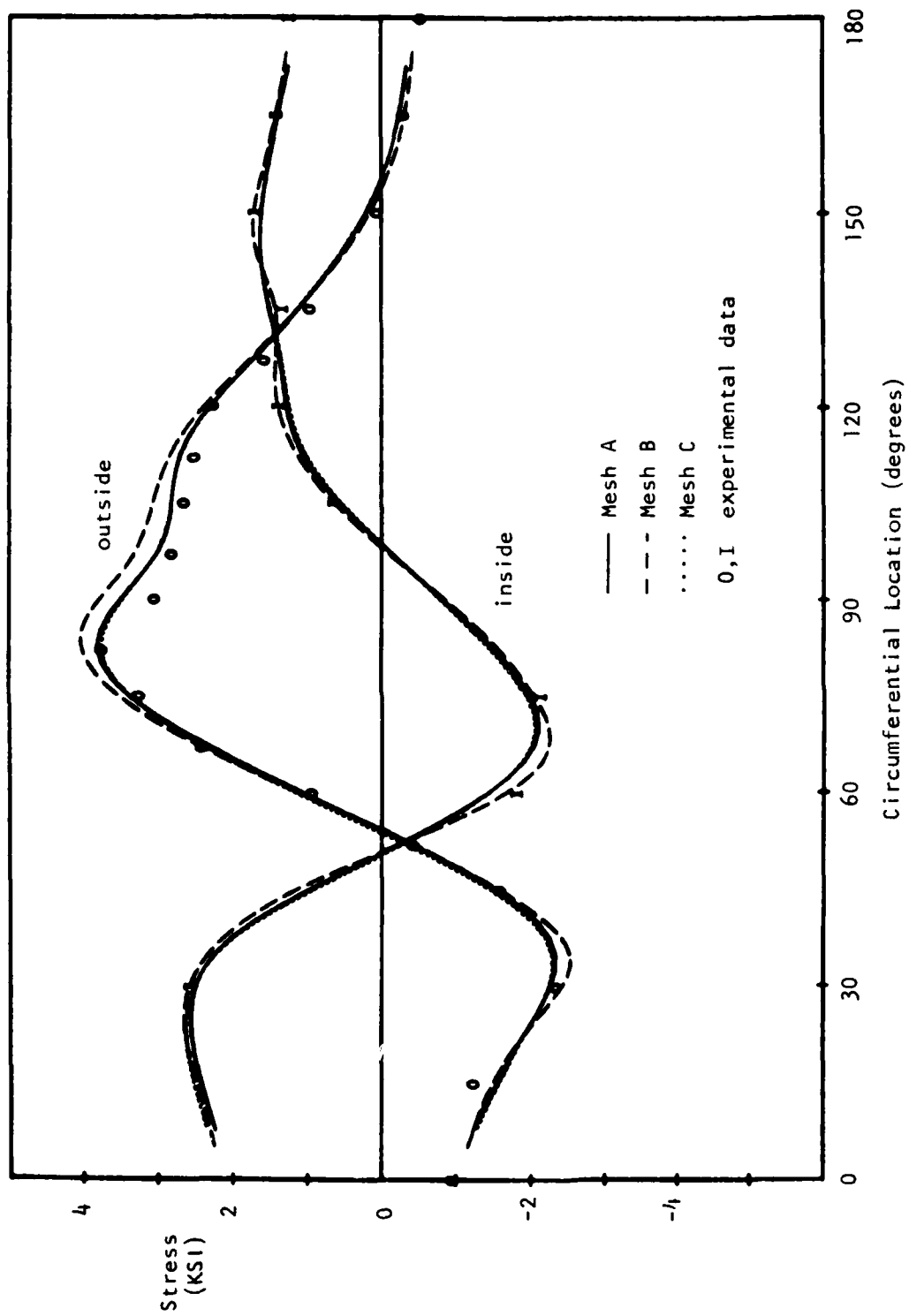


Figure 6 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Major Principal Stress, Inplane Moment Load

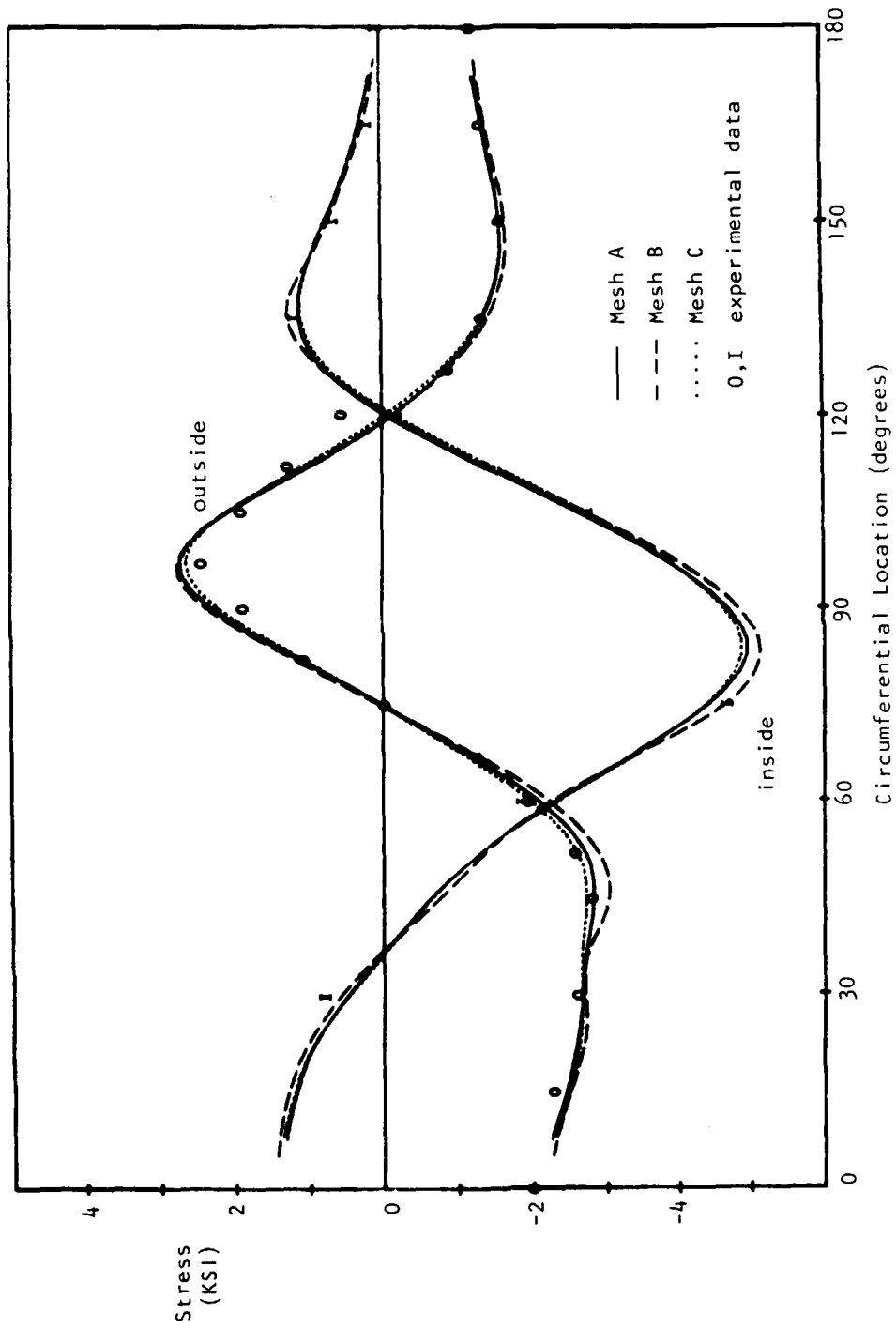


Figure 7 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Minor Principal Stress, Inplane Moment Load

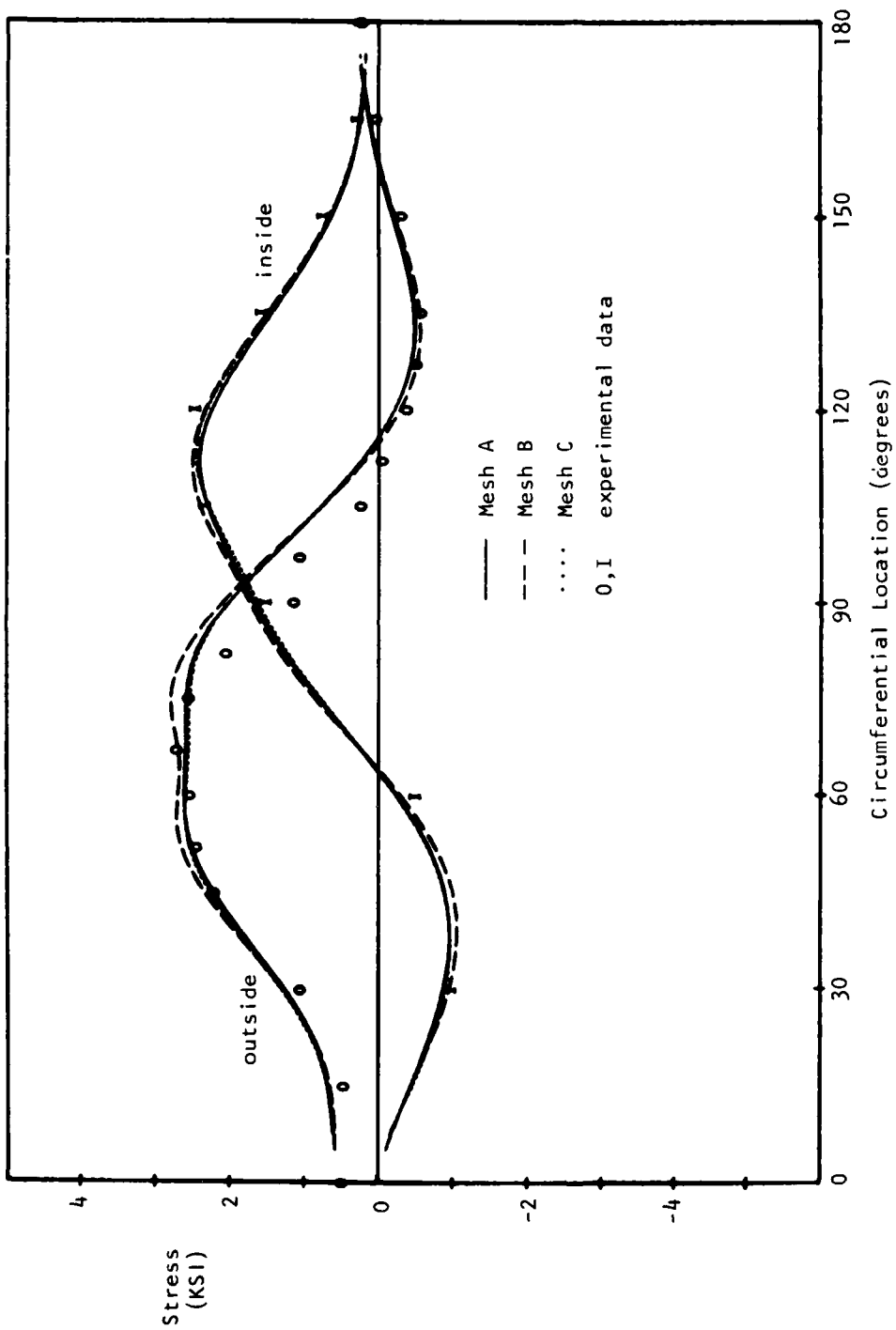


Figure 8 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Major Principal Stress, Out-of-Plane Moment Load

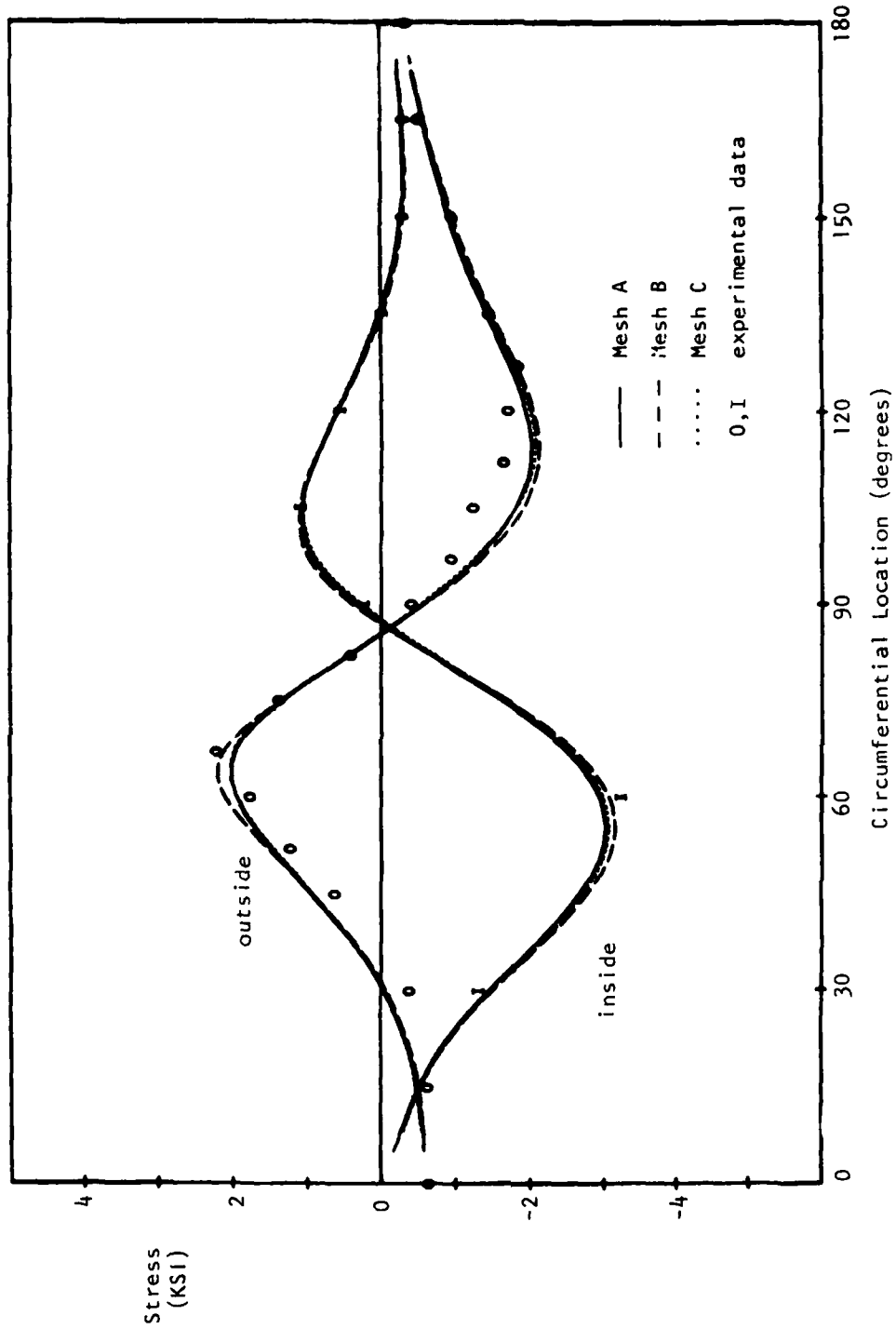


Figure 9 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Minor Principal Stress, Out-of-Plane Moment Load

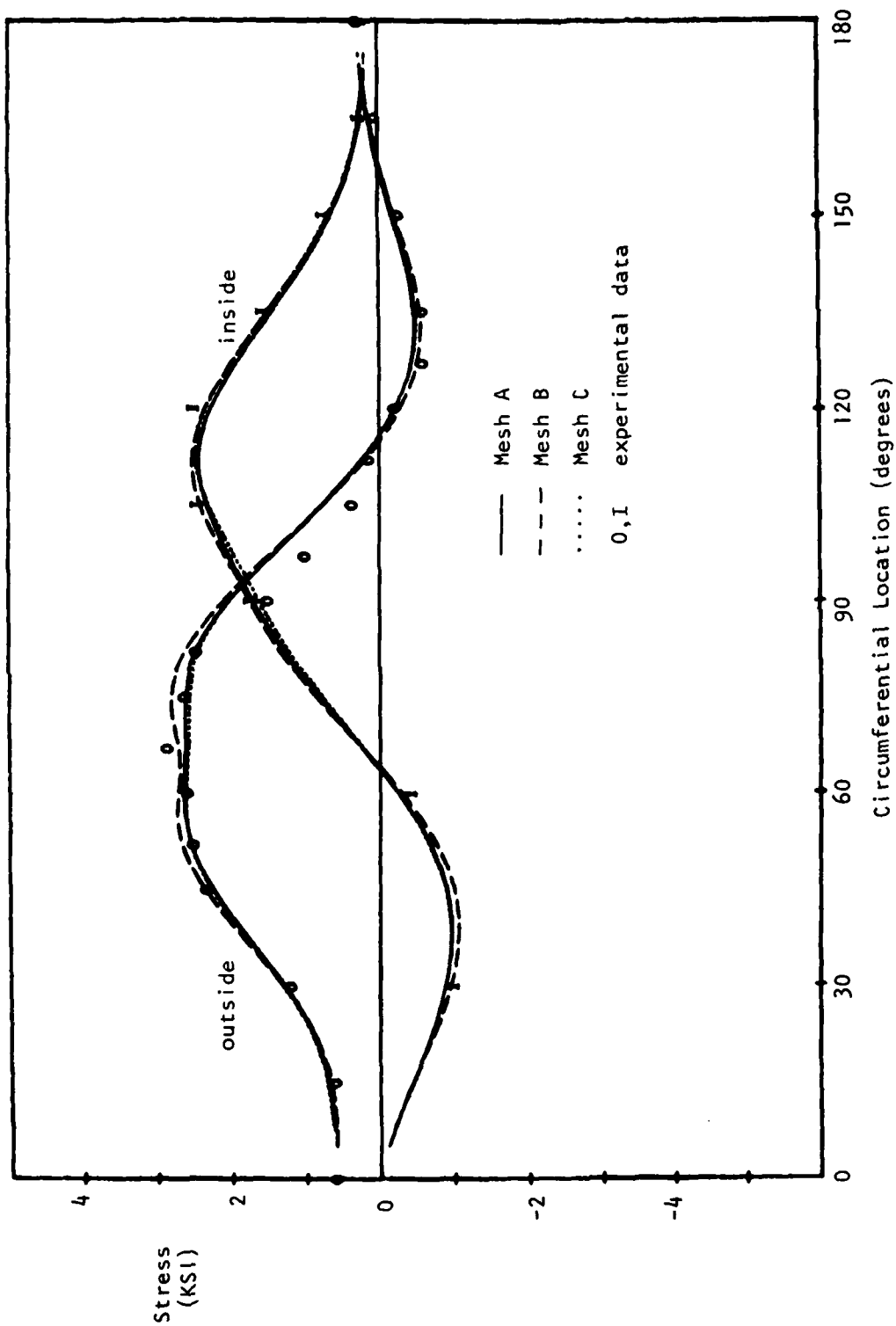


Figure 10 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Major Principal Stress, Torsion Moment Load

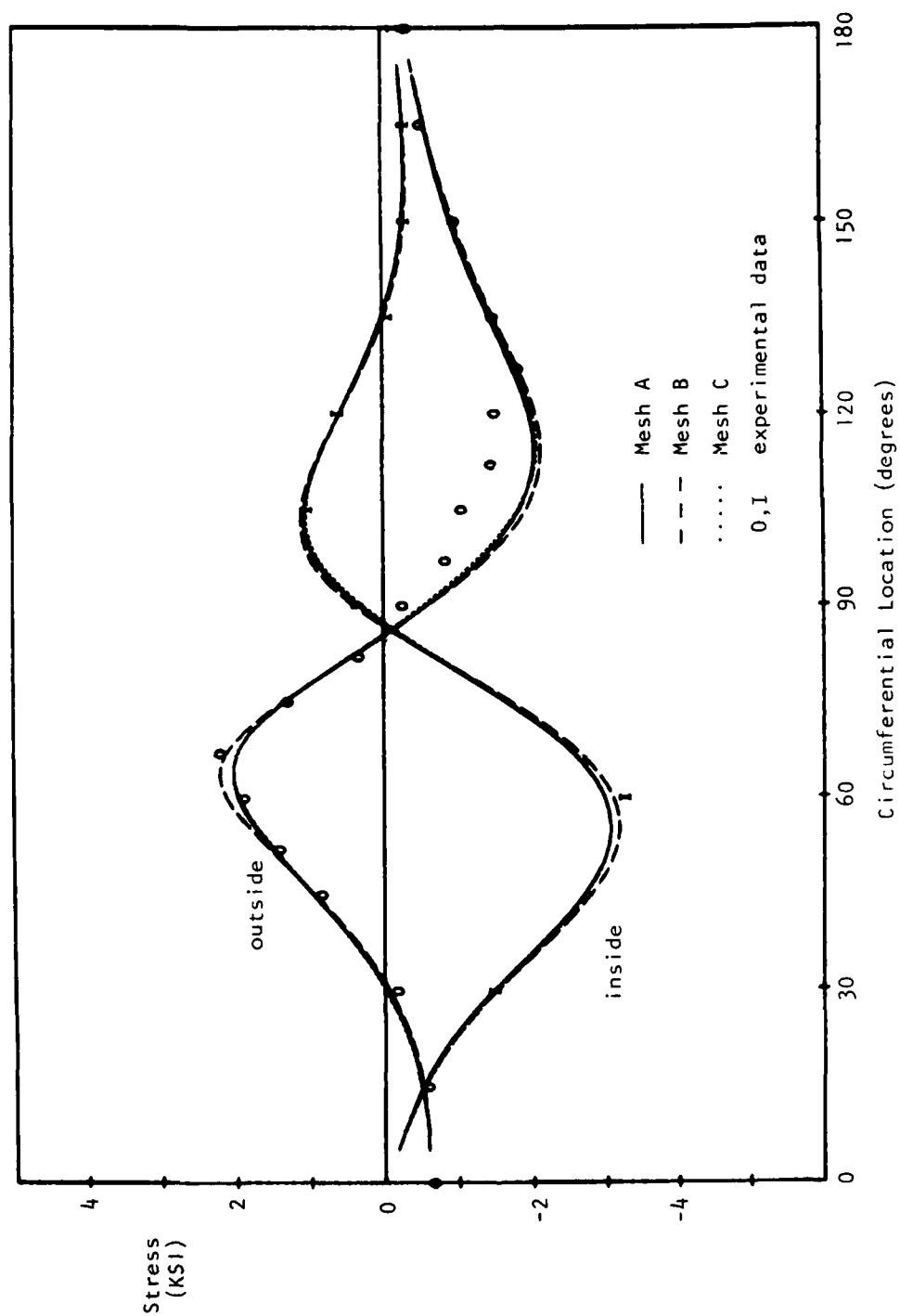


Figure 11 - Comparison of Computed and Experimental Stresses at Middle of Elbow - Minor Principal Stress, Torsion Moment Load

the coarser model (Mesh A) is non-conservative in that it underestimates (in absolute value) the stresses, its prediction of peak principal stresses is nevertheless excellent.

2. The Mesh C (actual geometry) results indicate that, except for internal pressure loading, the small variations in geometry shown in Tables 2 and 3 play an insignificant role in the stress computations. (The Oak Ridge researchers found in their more extensive experiments¹ that ovality in the pipe cross-section had a major influence on stresses only for pressure loading.)

3. When a large series of computer runs (e.g., a parameter study of pipe elbows) is contemplated, the gain in accuracy achieved with Mesh B (which has a fifty percent finer mesh spacing than Mesh A) would probably not be cost-effective. (The CDC 6400 computer charge at DTNSRDC was \$292 for Mesh B compared to \$99 for Mesh A.)

ACKNOWLEDGMENTS

The authors acknowledge with pleasure the fruitful discussions held with Mr. L. Kaldor and Dr. Y.P. Lu, both of the Engineering Analysis Branch (Code 2744), DTNSRDC.

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2. Battelle Laboratories, "Interim Report to Air Force Systems Command on Structural Aalysis via Generalized Interactive Graphics (The STAGING System)," Columbus, Ohio (Aug 1978).
3. McKee, James M., "B-Spline Functions As a Solution to Some Knotty Geometric Modeling Problems," Proceedings of the Symposium on Computer Methods in Engineering, University of Southern California (Aug 1977).
4. McKee, J.M. and R.J. Kazden, "G-Prime B-Spline Manipulation Package--Basic Mathematical Subroutines," Report DTNSRDC 77-0036 (Apr 1977).
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APPENDIX A

Listing of Deck to Create UPDATE Program Library, Compile Source Code, and Catalog Executable Code for Elbow Data Generator

```

(JOB CARD)
(CHARGE CARD)
REQUEST,NEWPL,*PF.
UPDATE,F,C,N.
CATALOG,NEWPL,PFNAME1,ID=XXXX.
REQUEST,LGO,*PF.
FTN,OPT=1,R=3,PL=5000000,1=COMPILE.
CATALOG,LGO,PFNAME2,ID=XXXX.
7/8/9 EOR **** SOURCE DECK FOR DATA GENERATOR FOLLOWS ****
*DECK ELB
PROGRAM PIPELB(INPUT,OUTPUT,TAPES=INPUT,TAPE6=OUTPUT,TAPE8,TAPE9,
- TAPE10,TAPE11,TAPE12,TAPE13,TAPE14,TAPE15,TAPE16,TAPE17,TAPE18,
- TAPE19,TAPE20,TAPE21,TAPE22,TAPE23,TAPE24,TAPE25,TAPE26,TAPE27)

C
C DATA GENERATOR FOR NASTRAN STRESS ANALYSIS OF A PIPE HAVING
C THETA DEGREE ELBOW AND STRAIGHT SECTIONS
C INPUT GENERATION INCLUDES FINITE ELEMENT PLATING (CQUAD2,GRID),
C CONGRUENCY (CNGRNT) AND PRESSURE LOADING (PLOAD2) FOR ELEMENTS,
C AND GRID POINT CONSTRAINTS (SPC)
C
C MEL MARCUS,DTNSRDC 1843,JAN 1979
C
C DIMENSION IDUM(8),ICNGR(35,24)
C INTEGER ASET(24)
C COMMON/A/THETA,NPH1,DPH,RPIPS,PIDS,LOADID,PLOAD
C COMMON/B/NX,NY,TABX(9),TABY(7),TABF(9,7,2)
C INTEGER EID,PIDS,PID,SID,G(4)
C INTEGER CPC,CDC
C DATA PI/3.141592654/

C
1 FORMAT (1H1)
3 FORMAT (10F8.3)
4 FORMAT (24I3)
8 FORMAT (8A10)
9 FORMAT (8HCBAR ,4I8,3F8.1,18)
10 FORMAT (8HCNGRNT ,2I8)
11 FORMAT (8HCQUAD2 ,6I8)
12 FORMAT (8HGRID ,2I8,F8.4,F8.3,F8.4,2I8)
15 FORMAT (8HPLOAD2 ,18,F8.3,18)
16 FORMAT (8HPQUAD2 ,2I8,F8.3)
17 FORMAT (8HSPC ,3I8)
26 FORMAT (8HSET 1 = ,8(I6,2H, )/(8X, 8(I6,2H, )))
27 FORMAT (8X,I6)
28 FORMAT (8HFORCE ,3I8,F8.4,3F8.0)

C
C
C PRESENTED BELOW ARE THE 4 READ ITEMS WHICH OCCUR IN PIPELB
C ALSO INDICATED ARE THE 4 READ ITEMS WHICH FOLLOW
C IN 2 CALLS TO SUBROUTINE STRATE
C
C PHI=PORTION OF PIPE CIRCUMFERENCE MODELED, DEGREES
C THETA=PORTION OF ELBOW ARC MODELED ,DEGREES
C
C PHI=180.
C READ (5,3) THETA
C WRITE (6,3) THETA
C
C NPHI=NUMBER OF ELEMENTS IN PHI DIRECTION
C NTHETA=NUMBER OF ELEMENTS IN THETA DIRECTION (COORD SYSTEM CPC)
C
C READ (5,4) NPHI,NTHETA

```

```

C      WRITE (6,4) NPHI,NTHETA
C
C      RBEND=BEND RADIUS MEASURED TO PIPE CENTERLINE
C      RPIPS,PIDS=NOMINAL VALUES OF PIPE RADIUS ,THICKNESS (PROPERTY ID)
C
C      PIDS=200
C      READ  (5,3) RBEND,RPIPS
C      WRITE (6,3) RBEND,RPIPS
C
C      THIS ITEM CONTAINS A SINGLE READ (BLANK CARD)
C      OR MULTIPLE (3+NF*NY) READS
C      DEPENDING ON WHETHER NF=0 (IDEAL ELBOW)
C      OR NF=2 (VARIABLE RADIUS AND THICKNESS)
C
C      NX,NY=NUMBERS OF PHI,THETA-DIRECTION VALUES (TABX,TABY)
C      AT WHICH TABULATED VALUES OF
C      RADIUS AND THICKNESS (NF=2) ARE SPECIFIED FOR ELBOW
C
C      IF NF=0, THEN NOMINAL VALUES OF OF PIPE RADIUS
C      AND THICKNESS ARE USED THROUGHOUT
C      OTHERWISE, VARIABLE RADIUS AND THICKNESS VALUES ARE COMPUTED
C      FOR THETA-DIR VALUES BETWEEN TABY(1) AND TABY(NY) DEGREES
C      WITH NOMINAL VALUES USED ELSEWHERE
C
C      READ  (5,4) NX,NY,NF
C      WRITE (6,4) NX,NY,NF
C      IF (NF.EQ.0) GO TO 45
C      READ  (5,3) (TABX(I),I=1,NX)
C      WRITE (6,3) (TABX(I),I=1,NX)
C      READ  (5,3) (TABY(I),I=1,NY)
C      WRITE (6,3) (TABY(I),I=1,NY)
C      DO 40 K=1,NF
C      DO 40 J=1,NY
C      READ  (5,3) (TABF(I,J,K),I=1,NX)
C      WRITE (6,3) (TABF(I,J,K),I=1,NX)
40  CONTINUE
45  CONTINUE
C
C      THE 2 ITEMS READ NEXT ARE TRIGGERED BY "CALL STRATE(1)"
C      THE ITEMS TO BE READ ARE DESCRIBED ATOP SUBROUTINE STRATE
C
C      THE LAST 2 ITEMS READ ARE TRIGGERED BY "CALL STRATE(2)"
C      THE ITEMS TO BE READ ARE DESCRIBED ATOP SUBROUTINE STRATE
C
C
C      CPC=1
C      CDC=1
C      MID=45
C      LOADID=21
C      PLOAD=-1.
C
C      DPH=PHI/NPHI
C      DTH=THETA/NTHETA
C      NPH1=NPHI+1
C      NTH1=NTHETA+1
C      IHTH=NTH1/2
C
C      END CAP LOAD DUE TO UNIT INTERNAL PRESSURE - 27
C
C      CAPLD=.5*NPHI*RPIPS*RPIPS*SIN(DPH *PI/180.)
C      WRITE (27,28) LOADID,200500,3,CAPLD,0.,0.,-1.
C

```

```

C
C
C   GENERATE FE PLATING FOR STRAIGHT SECTION (TOP)
C   CHECK SUBROUTINE STRATE FOR INPUT TO BE READ IN
C   CALL STRATE (1)
C
C
C   GENERATE FE PLATING FOR ELBOW
C
C   TH=0.
C   IBASE=500000
C
C
C   DO 200 I=1,NTH1
C   PID=PIDS
C   RPIPE=RPIPS
C   ITH=TH+.5
C   INEXT=TH+DTH+.5
C   IMOVE=1000*(INEXT-ITH)
C   PH=0.
C   ID=IBASE
C
C
C   DEFINE MYTHICAL CENTER POINTS ALONG ELBOW
C
C   NBARS=0
C   IDCEN=ID+500
C
C
C   DO 150 J=1,NPH1
C
C   SPOKES (CBAR - 9) CONVERGE TO MYTHICAL CENTERS AT ELBOW ENDS
C
C   IF (I.NE.1.AND.I.NE.NTH1) GO TO 50
C   NBARS=NBARS+1
C   IDBAR=IDCEN+NBARS
C   IF (J.EQ.1.OR.J.EQ.NPH1) GO TO 52
C   WRITE (9,9)IDBAR,PIDS+2,ID,IDCEN,0.,1.,0.,1
C   GO TO 50
52  WRITE (9,9)IDBAR,PIDS+1,ID,IDCEN,0.,1.,0.,1
50  CONTINUE
C
C   IPH=PH+.5
C   INEXT=PH+DPH+.5
C   JMOVE=INEXT-IPH
C
C
C   POSSIBLY INTERPOLATE FOR PIPE RADIUS
C
C   IF (NF.EQ.0) GO TO 60
C   IF (TH.GT.TABY(NY)) GO TO 62
C   CALL FIND (PH,TH,1,THICK)
C   CALL FIND (PH,TH,2,OD)
C   RPIPE=.5*(OD-THICK)
C   IREG=NTH1
C   GO TO 64
60  IREG=1
C   GO TO 64
62  IREG=1
64  IREG1=IREG+1
C
C
C   GRID FOR ELBOW - 13
C

```

```

C      ELBOW MODELED IN CYLINDRICAL R,T,Z COORD SYSTEM CPC
C      IN WHICH T IS PORTION OF THETA
C
      ANG=PH*PI/180.
      R=RBEND-RPIPE*COS(ANG)
      Z=RPIPE*SIN(ANG)
      WRITE (13,12) ID,CPC,R,TH,Z,CDC
      IF (J.EQ. NPH1) GO TO 20
      IF (I.EQ. NTH1) GO TO 115
C
      ICEN=TH+.5*DTH+.5
      JCEN=PH+.5*DPH+.5
      EID=1000*ICEN+JCEN+500000
      IF (I.EQ. IHTH) ASET(J)=EID
C
C      ASSIGNING CONGRUENCY
C
      ICNCR(I,J)=EID
C
C      POSSIBLY INTERPOLATE FOR PIPE THICKNESS
C      IF SO , GENERATE PROPERTY CARD - 18
C
      IF (NY.EQ.0) GO TO 80
      IF (IH.GT. TABY(NY)) GO TO 80
      PID=EID
      PC=PH+.5*DPH
      TC=TH+.5*DTH
      CALL FIND (PC,TC,1,THICK)
      WRITE (16,16) PID,MID,THICK
80  CONTINUE
C
C      CQUAD2 FOR ELBOW - 11
C
      G(1)=ID
      G(2)=G(1)+IMOVE
      G(3)=G(2)+JMOVE
      G(4)=G(3)-IMOVE
      WRITE (11,11) EID,PID,(G(L),L=1,4)
C
C      PLOAD2 FOR QUADS - 15
C
      WRITE (15,15) LOADID,PLOAD,EID
115 IF (J.NE.1) GO TO 100
C
C      SPC FOR ELBOW - 18,21
C      SYM B.C. AT PHI=0,180 - 18
C      ANTI- SYM B.C. AT PHI=0,180 - 21
C
20  SID=71
      L=345
      WRITE (18,17) SID,ID,L
      SID=72
      L=126
      WRITE (21,17) SID,ID,L
C
100 ID=ID+JMOVE
      PH=PH+DPH
C
C
150 CONTINUE
C
      IBASE=IBASE+IMOVE

```

```

      TH = TH + DTH
200  CONTINUE
C
C
C      CNGRNT (THETA DIRECTION ONLY) FOR ELBOW - 10
C
      IF (IREG .GE. NTHETA) GO TO 210
      DO 205 J=1,NPHI
      DO 205 I=IREG1,NTHETA
205  WRITE (10,10) ICNCR(IREG,J),ICNCR(I,J)
210  CONTINUE
C
C      SOLUTION SET FOR CASE CONTROL - 26
C
      WRITE (26,26) (ASET(J),J=1,NPHI)
      WRITE (26,27) 999999
C
C
C      GENERATE FE PLATING FOR STRAIGHT SECTION (BOTTOM)
C      CHECK SUBROUTINE STRATE FOR INPUT TO BE READ IN
C      CALL STRATE (2)
C
C
C      WRITE (6,1)
      DO 1000 I=9,27
      REWIND I
910  READ (I,8) (IDUM(K),K=1,8)
      IF (EOF(I).NE.0) GO TO 920
      WRITE(8,8) (IDUM(K),K=1,8)
      GO TO 910
920  REWIND I
1000 CONTINUE
      REWIND 8
C
C
      STOP
      END
      SUBROUTINE STRATE (IFLAG)
C
C      GENERATE FE PLATING FOR STRAIGHT SECTION
C      IFLAG=1,2 INDICATES PORTION ABOVE,BELOW ELBOW
C
      DIMENSION      ZS(25),IZDZCH(6),KOUNT( 5),IJCNGR(5,500)
      COMMON/A/THETA,NPH1,DPH,RPIPS,PIDS,LOADID,PLOAD
      INTEGER CPS,CDS,EID,PIDS,PID,SID,G(4)
C
      2  FORMAT (I8,9F8.2/(10F8.2))
      4  FORMAT (24I3)
      10 FORMAT (8HCNCRNT ,2I8)
      11 FORMAT (8HCQUAD2 ,6I8)
      12 FORMAT (8HGRID ,2I8,F8.4,F8.3,F8.4,2I8)
      15 FORMAT (8HPLOAD2 ,I8,F8.3,I8)
      17 FORMAT (8HSPC ,3I8)
      25 FORMAT (8HCRIGD1 ,3I8)
C
C
C      STRAIGHT SECTION MODELED IN CYLINDRICAL R,T,Z COORD SYSTEM CPS
C      IN WHICH Z IS DISTANCE ALONG STRAIGHT EDGE
C      ( Z=0 AT POINTS OF CURVATURE/TANGENCY )
C
C
C

```

```

C      NZS1=NUMBER OF GRID POINTS IN Z DIRECTION
C      ZS(I)=Z-COORDS OF THE NZS1 PTS IN COORD SYSTEM CPS
C
C      FOR IFLAG=1, VALUES BEGIN AT Z=-L1 AND END AT Z=0
C      FOR IFLAG=2, VALUES BEGIN AT Z=0 AND END AT Z=L2
C      WHERE L1,L2 ARE PIPE LENGTHS ABOVE,BELOW ELBOW
C
C      READ (5,2) NZS1,(ZS(I),I=1,NZS1)
C      WRITE (6,2) NZS1,(ZS(I),I=1,NZS1)
C
C      NDZCHS=NUMBER OF CHANGES IN DZ=ZS(I+1)-ZS(I)
C      IZDZCH(K)=VALUES OF I ,I=1 TO NZS1, AT WHICH DZ CHANGES
C      (CONVENTION IS TO SPECIFY I=1 AS A CHANGE)
C
C      READ (5,4) NDZCHS,(IZDZCH(K),K=1,NDZCHS)
C      WRITE (6,4) NDZCHS,(IZDZCH(K),K=1,NDZCHS)
C
C
C      SET UP CONGRUENCY SETS
C
C      IBOOM=0
C      NSETS= NDZCHS
C      DO 650 I=1,NSETS
C 650 KOUNT(I)=0
C
C      IF (IFLAG.EQ.2) GO TO 20
C      CPS=3
C      CDS=3
C      NTPGRD=12
C      NTPSYM=17
C      NTPAS=20
C      ILIM=NZS1-1
C      IBASE=(500-10*ILIM)*1000
C      IIRIGID=IBASE
C      GO TO 30
C 20 CPS=2
C      CDS=2
C      NTPGRD=14
C      NTPSYM=19
C      NTPAS=22
C      ILIM=NZS1
C      IBASE=(500+THETA)*1000
C 30 RPIPE=RPIPS
C      PID=PIOS
C
C
C      DO 400 I=1,ILIM
C      IMOVE=10000
C      PH=0.
C      ID=IBASE
C
C
C      DO 350 J=1,NPH1
C      IPH=PH+.5
C      INEXT=PH+DPH+.5
C      JMOVE=INEXT-IPH
C
C      RIGID ELEMENTS AT FREE END - 25
C
C      IF (I.NE.1.OR.IFLAG.NE.1) GO TO 27
C      WRITE (25,25) J+1,200500,IIRIGID

```

```

IRIGID=IRIGID+JMOVE
27 CONTINUE
C
C
C GRID FOR STRAIGHT SECTION - NTPGRD
C
IF (IFLAG.EQ.2.AND.I.EQ.1) GO TO 202
NT=NTPGRD
WRITE (NT,12) ID,CPS,RPIPE,PH,?S(1),CDS
202 IF (J.EQ. NPH1) GO TO 220
IF (IFLAG.EQ.2.AND.I.EQ.ILIM) GO TO 215
C
EID=ID
IF (IFLAG.EQ.1.AND.I.EQ.ILIM) GO TO 204
IF (IFLAG.EQ.2.AND.I.EQ.1) GO TO 204
C
C TESTING FOR AND ASSIGNING CONGRUENCY
C
IBOOM=IBOOM+1
IZDZCH(NDZCHS+1)=NZS1
DO 700 K=1,NDZCHS
NSET=0
IZ1=IZDZCH(K)-1
IZ2=IZDZCH(K+1)-1
IF (I.GT.IZ1.AND.I.LE.IZ2) NSET=K
IF (NSET.EQ.0) GO TO 700
IF (IBOOM.EQ.1) NSET1=NSET
NSETS=NSET
KOUNT(NSET)=KOUNT(NSET)+1
KNT=KOUNT(NSET)
IJCNGR(NSET,KNT)=EID
700 CONTINUE
C
C CQUAD2 FOR STRAIGHT SECTION - 11
C
204 G(1)=ID
G(2)=G(1)+JMOVE
G(3)=G(2)+JMOVE
G(4)=G(3)-JMOVE
WRITE (11,11) EID,PID,(G(L),L=1,4)
C
C PLOAD2 FOR QUADS - 15
C
WRITE (15,15) LOADID,PLOAD,EID
IF (IFLAG.EQ.1.AND.I.EQ.1) GO TO 300
215 IF (J.EQ.1) GO TO 220
IF (IFLAG.EQ.2.AND.I.EQ.ILIM) GO TO 225
GO TO 300
C
C SPC FOR STRAIGHT SECTION - NTPSYM,NTPAS,23,24
C SYM B.C. AT PHI=0,180 - NTPSYM
C ANTI- SYM B.C. AT PHI=0,180 - NTPAS
C ELIM ZERO DOF AT PHI=0,180 - 23
C CONSTRAIN FIXED END - 24
C
220 IF (I.EQ.1) GO TO 300
SID=71
L=246
NT=NTPSYM
WRITE (NT,17) SID,ID,L
SID=72
L=135
NT=NTPAS

```



```

WRITE (INT,17) SID,ID,L
SID=80
L=4
WRITE (23,17) SID,ID,L
IF (IFLAG.EQ.2.AND.I.EQ.ILIM) GO TO 225
GO TO 300
225 SID=85
L=123456
WRITE (24,17) SID,ID,L
C
300 ID=ID+JMOVE
PH=PH+DPH
C
C
C
350 CONTINUE
IBASE=IBASE+JMOVE
C
C
400 CONTINUE
C
C
C
CNGRNT (BOTH DIRECTIONS) FOR STRAIGHT SECTION - 10
C
DO 405 K=NSET1,NSETS
KNT=KOUNT(K)
DO 405 L=2,KNT
405 WRITE (10,10) IJCNGR(K,1),IJCNGR(K,L)
C
C
RETURN
END
SUBROUTINE FIND (X,Y,K,FX,Y)
C
C
C
C INTERPOLATE FOR FUNCTIONAL VALUES WHICH ARE
C TABULATED FOR BOTH X AND Y TABULATED VALUES
C
C K INDICATES FUNCTION BEING CONSIDERED
C
C
C DIMENSION FX(7)
COMMON/B/NX,NY,TABX(9),TABY(7),TABF(9,7,2)
C
DO 10 J=2,NY
IF (TABY(J).GT.Y) GO TO 15
10 CONTINUE
J2=NY
GO TO 20
15 J2=J
20 J1=J2-1
C
DO 30 I=2,NX
IF (TABX(I).GT.X) GO TO 35
30 CONTINUE
I2=NX
GO TO 40
35 I2=I
40 I1=I2-1
C
XRAT=(X-TABX(I1))/(TABX(I2)-TABX(I1))
DO 50 J=J1,J2
50 FX(J)=TABF(I1,J,K)+XRAT*(TABF(I2,J,K)-TABF(I1,J,K))
C
YRAT=(Y-TABY(J1))/(TABY(J2)-TABY(J1))
FX=FX(J1)+YRAT*(FX(J2)-FX(J1))
C
RETURN
END
6/7/8/9 EOF

```

APPENDIX B

Listing of Deck to Execute Elbow Data Generator and Create NASTRAN Input Data File for Mesh A

```

(JOB CARD)
(CHARGE CARD)
ATTACH,PIPELB,PFNAME2,ID=XXXX.
PIPELB.
REQUEST,NEWPL,*PF.
UPDATE,F,C,N,D.
CATALOG,NEWPL,PFNAME3,ID=XXXX.
COPYSBF,COMPILE.
7/8/9 EOR **** INPUT DATA (MESH A) FOR DATA GENERATOR FOLLOWS ****
90.
12 17
15.0 5.163
(BLANK CARD)
12 -21. -18.5 -16.5 -14.5 -12.5 -10.5 -8.5 -6.5 -4.5
-2.5 -1. 0.
4 1 2 10 11
12 0. 1. 2.5 4.5 6.5 8.5 10.5 12.5 14.5
16.5 18.5 20.5
3 1 2 3
7/8/9 EOR **** INPUT DECK TO UPDATE FOLLOWS ****
*DECK DATA
NASTRAN CONFIG=6,FILES=(PLT2,NPTP,OTPT,INPT)
ID PIPE,ELBOW
APP DISP
SOL 1,0
TIME 25
$SEQUENCE YES
$GRID=525
$CONFIG=6
CEND
TITLE =STRESS ANALYSIS OF ELBOW ME-1 (ORNL-TM-4834)
MAXLINES=500000
*READ TAPE26
DISP=ALL
STRESS(PRINT,PUNCH)=1
SPCFORCE=ALL
$
$ SUBCASES HAVING SAME B.C. ARE GROUPED TOGETHER
$ TO AVOID UNNECESSARY MATRIX DECOMPOSITIONS
$
SUBCASE 1
SUBTITLE=UNIT PRESSURE LOAD
LABEL=SYM B.C.
LOAD=21
SPC=91
OLOAD=ALL
STRESS=1
SUBCASE 2
SUBTITLE=UNIT IN-PLANE (Z) MOMENT
LABEL=SYM B.C.
LOAD=22
SPC=91
OLOAD=ALL
STRESS=1
SUBCASE 3
SUBTITLE=UNIT OUT-OF-PLANE (X) MOMENT
LABEL=ANTI-SYM B.C.
LOAD=23
SPC=92
OLOAD=ALL
STRESS=1
SUBCASE 4
SUBTITLE=UNIT TORSIONAL (Y) MOMENT

```

```

LABEL=ANTI-SYM B.C.
LOAD=24
SPC=92
OLOAD=ALL
STRESS=1
SUBCOM 21
  SUBTITLE=PRESSURE LOAD OF 75.53 PSI
  SUBSEQ=75.53,0.,0.,0.
SUBCOM 22
  SUBTITLE=IN-PLANE MOMENT OF 32660 IN-LB
  SUBSEQ=0.,-32660.,0.,0.
SUBCOM 23
  SUBTITLE=OUT-OF-PLANE MOMENT OF 32660 IN-LB
  SUBSEQ=0.,0.,32660.,0.
SUBCOM 24
  SUBTITLE= TORSIONAL MOMENT OF 32660 IN-LB
  SUBSEQ=0.,0.,0.,32660.
$
$
$   STRUCTURE   ...PIPE (RPIPE=5.163) CONSISTS OF
$               90 DEGREE ELBOW (RBEND=15.0)
$               ADJOINED BY STRAIGHT SECTIONS
$
$   SYMMETRY    ...IMPOSED AT PIPE HALF-CIRCUM (PHI=0,180)
$
$   COORD SYSTEMS...(ELBOW) R=RBEND-RPIPE*COS(PHI)
$                           T=THETA, (THETA=0,90 AT P.C.,P.T.)
$                           Z=RPIPE*SIN(PHI)
$
$   COORD SYSTEMS...(STRAIGHT SEC) R=RPIPE
$                                   T=PHI
$                                   (TOP) Z=-DISTANCE FROM P.C.
$                                   (BOTTOM) Z=DISTANCE FROM P.T.
$
$   NODAL VALUES ...(ELBOW)      ID=1000*(500+ITH)+IPH
$                                   WHERE ITH ARE ROUNDED NODAL VALUES OF THETA
$                                   IPH ARE ROUNDED NODAL VALUES OF PHI
$
$                                   (STRAIGHT SEC)
$                                   (TOP) ID=1000*(500-10*(J-I))+IPH
$                                           I=0,1,2,...,J-1
$                                   (BOTTOM) ID=1000*(590+10*I)+IPH
$                                           I=1,2,...,K
$                                   WHERE J IS NO. OF Z-INTERVALS SUBDIVIDING TOP SEC
$                                   K IS NO. OF Z-INTERVALS SUBDIVIDING BOT SEC
$
$
$ BEGIN BULK
$
$   SPOKES AT ELBOW ENDS CONVERGE TO MYTHICAL CENTER POINTS
$
$ *READ TAPE9
$
$   ELEMENT CONGRUENCY...(ELBOW)      THETA DIRECTION ONLY
$                                   (STRAIGHT SEC) BOTH DIRECTIONS
$
$ *READ TAPE10
$
$   ELBOW DEFINED IN COORD SYSTEM 1
$   STRAIGHT BOTTOM DEFINED IN COORD SYSTEM 2
$   STRAIGHT TOP DEFINED IN COORD SYSTEM 3
$   ORNL CARTESIAN SYSTEM IS NO. 4

```

```

$
CORD2C 1      0      0.      0.      0.      0.      0.      1.      +COR1
+COR1 1.      0.      0.
CORD2C 2      0      0.      15.      0.      -1.      15.      0.      +COR2
+COR2 0.      14.      0.
CORD2C 3      0      15.      0.      0.      15.      1.      0.      +COR3
+COR3 14.      0.      0.
CORD2R 4      0      0.      0.      0.      0.      0.      -1.      +COR4
+COR4 1.      0.      0.
$
$      FINITE ELEMENT PLATING
$
*READ TAPE11
$
$      RIGID CONNECTION FOR FREE (LOADED) END OF PIPE
$
CRIGD1 1      200500 100500
*READ TAPE25
$
$      END CAP LOAD DUE TO UNIT INTERNAL PRESSURE
$
*READ TAPE27
$
$      GRID POINTS
$
$      MYTHICAL CENTER POINT 1 UNIT BEYOND FREE END OF PIPE
$
GRID 100500 0      15.0 -22.0 0.      4
$
$      MYTHICAL CENTER POINT AT FREE END OF PIPE
$
GRID 200500 0      15.0 -21.0 0.      4
$
$      STRAIGHT SECTION ABOVE THETA=0
$
*READ TAPE12
$
$      MYTHICAL CENTER POINT AT THETA=0 END OF ELBOW
$      (EQUIV TO ORIGIN OF COORD SYS 3)
$
GRID 500500 0      15.0 0.      0.      4
$
$      ELBOW POINTS
$
*READ TAPE13
$
$      MYTHICAL CENTER POINT AT THETA=90 END OF ELBOW
$      (EQUIV TO ORIGIN OF COORD SYS 2)
$
GRID 590500 0      0.      15.      0.      4
$
$      STRAIGHT SECTION BELOW THETA=90
$
*READ TAPE14
$
MAT1 45      2.9+7      0.3      7.324-4      STEEL
$
$      BENDING MOMENTS APPLIED AT FREE END
$
MOMENT 22      200500 0      0.50 0.      0.      1.
MOMENT 23      200500 0      0.50 1.      0.      0.
MOMENT 24      200500 0      0.50 0.      1.      0.
$
PBAR 201      45      1.0-8 1.0-8 1.0-8 2.0-9

```

```

PBAR    202    45    2.0-6    2.0-9    2.0-9    4.0-9
$
$      INTERNAL PRESSURE LOADING FOR PIPE
$
*READ TAPE15
$
PQUAD2  200    45    0.390
$
$      SPC...(SID=71)          SYM B.C. AT MIDPLANE CUTTING PIPE CIRCUM
$
SPC      71    200500  345
*READ TAPE17
SPC      71    500500  345
*READ TAPE18
SPC      71    590500  345
*READ TAPE19
$
$      (SID=72) ANTI-SYM B.C. AT MIDPLANE CUTTING PIPE CIRCUM
$
SPC      72    200500  126
*READ TAPE20
SPC      72    500500  126
*READ TAPE21
SPC      72    590500  126
*READ TAPE22
$
$      ELIMINATION OF ZERO STIFFNESS DOF
$
*READ TAPE23
$
$      CONSTRAIN FIXED END
$
*READ TAPE24
$
SPCADD  91    71    80    85
SPCADD  92    72    80    85
ENDDATA
6/7/8.9 EQ

```

APPENDIX C

Listing of Deck to Execute NASTRAN and Save Stresses at Middle of Elbow

```
(JOB CARD)
(CHARGE CARD)
LIMIT,13000.
MAP,OFF,
ATTACH,OLDPL,PFNAME3,ID=XXXX.
UPDATE,F,C=DATA,N,D.
ATTACH,NASTRAN.
REQUEST,PUN,*PF.
RFL,160000.
BEGIN,NASTRAN,NASTRAN,,DATA,,PUN.
CATALOG,PUN,PFNAME4,ID=XXXX.
7/8/9 EOR **** UPDATE CORRECTIONS (IF ANY) FOLLOW ****
6/7/8/9 EOF
```

APPENDIX D

Listing of Deck to Smooth Principal Stresses and Create Solution File in PLOT QUICK Format

```

(JOB CARD)
(CHARGE CARD)
ATTACH,TAPE9,PFNAME4,ID=XXXX.
REQUEST,TAPE10,*PF.
ATTACH,PROD,461PRODUCTS,ID=CSYS.
ATTACH,BSPLNLB,ID=CAMK.
LIBRARY,PROD,BSPLNLB.
LOADLDR.
FTN.
LOADLDR.
LGO.
CATALOG,TAPE10,PFNAME5,ID=XXXX.
7/8/9 EOR **** SOURCE DECK FOLLOWS *****
PROGRAM PREPLT(INPUT,OUTPUT,TAPE5=INPUT,TAPE6=OUTPUT,TAPE9,TAPE10)

C
C
C
C THIS PROGRAM READS (TAPE9) NASTRAN-GENERATED ELBOW STRESS OUTPUT,
C SELECTS FROM IT A SOLUTION SUBSET,
C SMOOTHS THIS SOLUTION SET,
C AND THEN SCALES + SAVES THE ORIGINAL AND SMOOTHED SOLUTION SETS,
C EACH IN A PLOTQUICK (INTERACTIVE PLOTTING) FORMAT ON TAPE10
C
C
C CARD INPUT CONSISTS OF NPTS,THE NO. OF ELMTS IN CIRCUMFER DIREC,
C FOLLOWED BY A SHORT AND LONG NAME, TITS AND TITL, RESPECTIVELY,
C FOR EACH OF THE 34 CURVES WHICH GIVE,
C IN AN ALTERNATING (UNSMOOTHED AND SMOOTHED) PATTERN,
C THE CIRCUMFERENTIAL COORDINATES, FOLLOWED BY A CONSECUTIVE STRING
C OF MAJOR-OUTER,MINOR-OUTER,MAJOR-INNER,MINOR-INNER STRESS VALUES
C FOR EACH OF THE 4 DIFFERENT LOADING CONDITIONS
C
C
C MEL MARCUS, DTNSRDC 1843, FEB 1979
C
C
C
C
C DIMENSION Z(19),TITS(1),TITL(8)
C DIMENSION GPVAL(16),X(18), NSEEK(4),C1(2,18),C2(2,103),Y(4,4,18)
C COMMON WORK(3000)
C
C 1 FORMAT(1H1)
C 2 FORMAT(13F6.2)
C 3 FORMAT(12G11.4)
C 4 FORMAT(8A10)
C 5 FORMAT(1X,8A10)
C 7 FORMAT(26I3)
C 8 FORMAT(1I10,8X,3E18.6/(18X,3E18.6,8X))
C 9 FORMAT(2I3,E16.8)
C
C NLOADS=4
C NSKIP=7
C NVALUS=16
C NS=4
C NSEEK(1)=6
C NSEEK(2)=7
C NSEEK(3)=14
C NSEEK(4)=15
C
C READ (5,9) NPTS
C WRITE (6,9) NPTS
C DANG=180./NPTS
C N1=6*(NPTS-1)+1
C

```

```

C
C
WRITE (6,1)
DO 20 K=1,NLOADS
WRITE (6,9) K
C
DO 10 I=1,NSKIP
10 READ (9,4) TITS(1)
C
DO 20 I=1,NPTS
READ (9,8) ID,(GPVAL(M),M=1,NVALUS)
WRITE (6,8) ID,(GPVAL(M),M=1,NVALUS)
X(I)=(I-.5)*DANG
C
DO 20 J=1,NS
N=NSEEK(J)
20 Y(K,J,I)=GPVAL(N)
C
C
C
SCFAC=.001
C
WRITE (6,1)
KOUNT=0
DO 100 K=1,NLOADS
DO 100 J=1,NS
C
DO 30 I=1,NPTS
C1(1,I)=X(I)
30 C1(2,I)=Y(K,J,I)
C
CALL CRVFIT(C1,2,NPTS,1,1.0,3,0.1,E-6,N1,0,WORK,3000,C2,RMS,1FAIL)
C
IF (K.NE.1.OR.J.NE.1) GO TO 40
KOUNT=KOUNT+1
WRITE (6,7) KOUNT
READ (5,4) TITS(1)
WRITE (6,5) TITS(1)
WRITE (10) TITS(1)
READ (5,4) (TITL(I),I=1,8)
WRITE (6,5) (TITL(I),I=1,8)
WRITE (10) (TITL(I),I=1,8)
WRITE (6,3) (C1(1,I),I=1,NPTS)
WRITE (10) (C1(1,I),I=1,NPTS)
KOUNT=KOUNT+1
WRITE (6,7) KOUNT
READ (5,4) TITS(1)
WRITE (6,5) TITS(1)
WRITE (10) TITS(1)
READ (5,4) (TITL(I),I=1,8)
WRITE (6,5) (TITL(I),I=1,8)
WRITE (10) (TITL(I),I=1,8)
WRITE (6,3) (C2(1,I),I=1,N1)
WRITE (10) (C2(1,I),I=1,N1)
40 CONTINUE
C
KOUNT=KOUNT+1
WRITE (6,7) KOUNT
READ (5,4) TITS(1)
WRITE (6,5) TITS(1)
WRITE (10) TITS(1)
READ (5,4) (TITL(I),I=1,8)
WRITE (6,5) (TITL(I),I=1,8)

```



```

WRITE (10) (TITL(I),I=1,8)
WRITE (6,3) (C1(2,I)*SCFAC,I=1,NPTS)
WRITE (10) (C1(2,I)*SCFAC,I=1,NPTS)
KOUNT=KOUNT+1
WRITE (6,9) KOUNT,IFAIL,RMS
READ (5,4) TITS(1)
WRITE (6,5) TITS(1)
WRITE (10) TITS(1)
READ (5,4) (TITL(I),I=1,8)
WRITE (6,5) (TITL(I),I=1,8)
WRITE (10) (TITL(I),I=1,8)
WRITE (6,3) (C2(2,I)*SCFAC,I=1,N1)
WRITE (10) (C2(2,I)*SCFAC,I=1,N1)
C
  100 CONTINUE
C
C
C
  END
7/8/9 EOR  **** INPUT DATA (MESH A) FOLLOWS *****
12
PHI--U
PIPE CIRCUMFERENCE (DEGREES)
PHI
PIPE CIRCUMFERENCE (DEGREES)
PRES-UOMJR
NASTRAN MAJOR STRESS AT OUTER STATION 7 DUE TO PRESSURE LOAD
PRES-NOMJR
NASTRAN MAJOR STRESS AT OUTER STATION 7 DUE TO PRESSURE LOAD
***** SHORT AND LONG NAMES FOR 30 MORE CURVES FOLLOW *****
6/7/8/9 EOF

```

APPENDIX E
Listing of NASTRAN Input Data File
for Mesh A

DATA	2
DATA	3
DATA	4
DATA	5
DATA	6
DATA	7
DATA	8
DATA	9
DATA	10
DATA	11
DATA	12
DATA	13
DATA	14
DATA	15
DATA	16
DATA	17
DATA	18
DATA	19
DATA	20
DATA	21
DATA	22
DATA	23
DATA	24
DATA	25
DATA	26
DATA	27
DATA	28
DATA	29
DATA	30
DATA	31
DATA	32
DATA	33
DATA	34
DATA	35
DATA	36
DATA	37
DATA	38
DATA	39
DATA	40
DATA	41
DATA	42
DATA	43
DATA	44
DATA	45
DATA	46
DATA	47
DATA	48
DATA	49
DATA	50
DATA	51
DATA	52
DATA	53
DATA	54


```

NASTRAN CONFIG=6,FILES=(PLT2,NPTP,OPTP,INPT)
ID PIPE,ELBOW
APP DISP
SOL 1,0
TIME 25
$SEQUENCE YES
$GRID=525
$CONFIG=6
CEND
TITLE =STRESS ANALYSIS OF ELBOW ME-1 (ORNL-TM-4834)
MAXLINES=50000
SET 1 = 545008, 545023, 545038, 545053, 545068, 545083, 545098, 545113,
545173, 545183, 545198, 545213, 545228, 545243, 545258, 545273,
999999
DISP=ALL
STRESS(PRINT,PUNCH)=1
SPCFORCE=ALL
$
$ SUBCASES HAVING SAME B.C. ARE GROUPED TOGETHER
$ TO AVOID UNNECESSARY MATRIX DECOMPOSITIONS
$
SUBCASE 1
SUBTITLE=UNIT PRESSURE LOAD
LABEL=SYM B.C.
LOAD=21
SPC=91
OLOAD=ALL
STRESS=1
SUBCASE 2
SUBTITLE=UNIT IN-PLANE (Z) MOMENT
LABEL=SYM B.C.
LOAD=22
SPC=91
OLOAD=ALL
STRESS=1
SUBCASE 3
SUBTITLE=UNIT OUT-OF-PLANE (X) MOMENT
LABEL=ANTI-SYM B.C.
LOAD=23
SPC=92
OLOAD=ALL
STRESS=1
SUBCASE 4
SUBTITLE=UNIT TORSIONAL (Y) MOMENT
LABEL=ANTI-SYM B.C.
LOAD=24
SPC=92
OLOAD=ALL
STRESS=1
SUBCOM 21
SUBTITLE=PRESSURE LOAD OF 75.53 PSI
SUBSEQ=75.53,0,0,0.
SUBCOM 22

```


CBAR	500512	202	500165	500500	0.0	1.0	0.0	1	DATA	109
CBAR	500513	201	500180	500500	0.0	1.0	0.0	1	DATA	110
CBAR	590501	201	590000	590500	0.0	1.0	0.0	1	DATA	111
CBAR	590502	202	590015	590500	0.0	1.0	0.0	1	DATA	112
CBAR	590503	202	590030	590500	0.0	1.0	0.0	1	DATA	113
CBAR	590504	202	590045	590500	0.0	1.0	0.0	1	DATA	114
CBAR	590505	202	590060	590500	0.0	1.0	0.0	1	DATA	115
CBAR	590506	202	590075	590500	0.0	1.0	0.0	1	DATA	116
CBAR	590507	202	590090	590500	0.0	1.0	0.0	1	DATA	117
CBAR	590508	202	590105	590500	0.0	1.0	0.0	1	DATA	118
CBAR	590509	202	590120	590500	0.0	1.0	0.0	1	DATA	119
CBAR	590510	202	590135	590500	0.0	1.0	0.0	1	DATA	120
CBAR	590511	202	590150	590500	0.0	1.0	0.0	1	DATA	121
CBAR	590512	202	590165	590500	0.0	1.0	0.0	1	DATA	122
CBAR	590513	201	590180	590500	0.0	1.0	0.0	1	DATA	123
\$									DATA	124
\$									DATA	125
\$									DATA	126
CNGRNT	390000	390015							DATA	127
CNGRNT	390000	390030							DATA	128
CNGRNT	390000	390045							DATA	129
CNGRNT	390000	390050							DATA	130
CNGRNT	390000	390075							DATA	131
CNGRNT	390000	390090							DATA	132
CNGRNT	390000	390105							DATA	133
CNGRNT	390000	390120							DATA	134
CNGRNT	390000	390135							DATA	135
CNGRNT	390000	390150							DATA	136
CNGRNT	390000	390165							DATA	137
CNGRNT	400000	400015							DATA	138
CNGRNT	400000	400030							DATA	139
CNGRNT	400000	400045							DATA	140
CNGRNT	400000	400060							DATA	141
CNGRNT	400000	400075							DATA	142
CNGRNT	400000	400090							DATA	143
CNGRNT	400000	400105							DATA	144
CNGRNT	400000	400120							DATA	145
CNGRNT	400000	400135							DATA	146
CNGRNT	400000	400150							DATA	147
CNGRNT	400000	400165							DATA	148
CNGRNT	400000	410000							DATA	149
CNGRNT	400000	410015							DATA	150
CNGRNT	400000	410030							DATA	151
CNGRNT	400000	410045							DATA	152
CNGRNT	400000	410060							DATA	153
CNGRNT	400000	410075							DATA	154
CNGRNT	400000	410090							DATA	155
CNGRNT	400000	410105							DATA	156
CNGRNT	400000	410120							DATA	157
CNGRNT	400000	410135							DATA	158
CNGRNT	400000	410150							DATA	159
CNGRNT	400000	410165							DATA	160
CNGRNT	400000	420000							DATA	161
CNGRNT									DATA	162

ELEMENT CONGRUENCY...(ELBCW) THETA DIRECTION ONLY
(STRAIGHT SEC) BOTH DIRECTIONS

CNGRNT	400000	420015	DATA	163
CNGRNT	400000	420030	DATA	164
CNGRNT	400000	420045	DATA	165
CNGRNT	400000	420060	DATA	166
CNGRNT	400000	420075	DATA	167
CNGRNT	400000	420090	DATA	168
CNGRNT	400000	420105	DATA	169
CNGRNT	400000	420120	DATA	170
CNGRNT	400000	420135	DATA	171
CNGRNT	400000	420150	DATA	172
CNGRNT	400000	420165	DATA	173
CNGRNT	400000	430000	DATA	174
CNGRNT	400000	430015	DATA	175
CNGRNT	400000	430030	DATA	176
CNGRNT	400000	430045	DATA	177
CNGRNT	400000	430060	DATA	178
CNGRNT	400000	430075	DATA	179
CNGRNT	400000	430090	DATA	180
CNGRNT	400000	430105	DATA	181
CNGRNT	400000	430120	DATA	182
CNGRNT	400000	430135	DATA	183
CNGRNT	400000	430150	DATA	184
CNGRNT	400000	430165	DATA	185
CNGRNT	400000	440000	DATA	186
CNGRNT	400000	440015	DATA	187
CNGRNT	400000	440030	DATA	188
CNGRNT	400000	440045	DATA	189
CNGRNT	400000	440060	DATA	190
CNGRNT	400000	440075	DATA	191
CNGRNT	400000	440090	DATA	192
CNGRNT	400000	440105	DATA	193
CNGRNT	400000	440120	DATA	194
CNGRNT	400000	440135	DATA	195
CNGRNT	400000	440150	DATA	196
CNGRNT	400000	440165	DATA	197
CNGRNT	400000	450000	DATA	198
CNGRNT	400000	450015	DATA	199
CNGRNT	400000	450030	DATA	200
CNGRNT	400000	450045	DATA	201
CNGRNT	400000	450060	DATA	202
CNGRNT	400000	450075	DATA	203
CNGRNT	400000	450090	DATA	204
CNGRNT	400000	450105	DATA	205
CNGRNT	400000	450120	DATA	206
CNGRNT	400000	450135	DATA	207
CNGRNT	400000	450150	DATA	208
CNGRNT	400000	450165	DATA	209
CNGRNT	400000	460000	DATA	210
CNGRNT	400000	460015	DATA	211
CNGRNT	400000	460030	DATA	212
CNGRNT	400000	460045	DATA	213
CNGRNT	400000	460060	DATA	214
CNGRNT	400000	460075	DATA	215
CNGRNT	400000	460090	DATA	216

CNGRNT	400000	460105	DATA	217
CNGRNT	400000	460120	DATA	218
CNGRNT	400000	460135	DATA	219
CNGRNT	400000	460150	DATA	220
CNGRNT	400000	460165	DATA	221
CNGRNT	400000	470000	DATA	222
CNGRNT	400000	470015	DATA	223
CNGRNT	400000	470030	DATA	224
CNGRNT	400000	470045	DATA	225
CNGRNT	400000	470060	DATA	226
CNGRNT	400000	470075	DATA	227
CNGRNT	400000	470090	DATA	228
CNGRNT	400000	470105	DATA	229
CNGRNT	400000	470120	DATA	230
CNGRNT	400000	470135	DATA	231
CNGRNT	400000	470150	DATA	232
CNGRNT	400000	470165	DATA	233
CNGPNT	480000	480015	DATA	234
CNGRNT	480000	480030	DATA	235
CNGRNT	480000	480045	DATA	236
CNGRNT	480000	480060	DATA	237
CNGRNT	480000	480075	DATA	238
CNGRNT	480000	480090	DATA	239
CNGRNT	480000	480105	DATA	240
CNGRNT	480000	480120	DATA	241
CNGRNT	480000	480135	DATA	242
CNGRNT	480000	480150	DATA	243
CNGRNT	480000	480165	DATA	244
CNGRNT	503008	508008	DATA	245
CNGRNT	503008	513008	DATA	246
CNGRNT	503008	519008	DATA	247
CNGRNT	503008	524008	DATA	248
CNGRNT	503008	529008	DATA	249
CNGRNT	503008	534008	DATA	250
CNGRNT	503008	540008	DATA	251
CNGRNT	503008	545008	DATA	252
CNGRNT	503008	550008	DATA	253
CNGRNT	503009	556008	DATA	254
CNGRNT	503008	561008	DATA	255
CNGRNT	503008	566008	DATA	256
CNGRNT	503008	571008	DATA	257
CNGRNT	503008	577008	DATA	258
CNGRNT	503008	582008	DATA	259
CNGRNT	503008	587008	DATA	260
CNGRNT	503023	508023	DATA	261
CNGRNT	503023	513023	DATA	262
CNGRNT	503023	519023	DATA	263
CNGRNT	503023	524023	DATA	264
CNGRNT	503023	529023	DATA	265
CNGRNT	503023	534023	DATA	266
CNGRNT	503023	540023	DATA	267
CNGRNT	503023	545023	DATA	268
CNGRNT	503023	550023	DATA	269
CNGRNT	503023	556023	DATA	270

CNGRNT	503023	561023	DATA	271
CNGRNT	503023	566023	DATA	272
CNGRNT	503023	571023	DATA	273
CNGRNT	503023	577023	DATA	274
CNGRNT	503023	582023	DATA	275
CNGRNT	503023	587023	DATA	276
CNGRNT	503039	508038	DATA	277
CNGRNT	503038	513038	DATA	278
CNGRNT	503034	519038	DATA	279
CNGRNT	503034	524038	DATA	280
CNGRNT	503038	529038	DATA	281
CNGRNT	503038	534038	DATA	282
CNGRNT	503038	540038	DATA	283
CNGRNT	503038	545038	DATA	284
CNGRNT	503038	550038	DATA	285
CNGRNT	503038	556038	DATA	286
CNGRNT	503038	561038	DATA	287
CNGRNT	503038	566038	DATA	288
CNGRNT	503038	571038	DATA	289
CNGRNT	503038	577038	DATA	290
CNGRNT	503038	582038	DATA	291
CNGRNT	503038	587038	DATA	292
CNGRNT	503053	508053	DATA	293
CNGRNT	503053	513053	DATA	294
CNGRNT	503053	519053	DATA	295
CNGRNT	503053	524053	DATA	296
CNGRNT	503053	529053	DATA	297
CNGRNT	503053	534053	DATA	298
CNGRNT	503053	540053	DATA	299
CNGRNT	503053	545053	DATA	300
CNGRNT	503053	550053	DATA	301
CNGRNT	503053	556053	DATA	302
CNGRNT	503053	561053	DATA	303
CNGRNT	503053	566053	DATA	304
CNGRNT	503053	571053	DATA	305
CNGRNT	503053	577053	DATA	306
CNGRNT	503053	582053	DATA	307
CNGRNT	503053	587053	DATA	308
CNGRNT	503068	508068	DATA	309
CNGRNT	503068	513068	DATA	310
CNGRNT	503068	519068	DATA	311
CNGRNT	503068	524068	DATA	312
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CQUAD2	519143	200	516135	521135	521150	516150	DATA	749
CQUAD2	519158	200	516150	521150	521165	516165	DATA	750
CQUAD2	519173	200	516165	521165	521180	516180	DATA	751
CQUAD2	524008	200	521000	526000	526015	521015	DATA	752
CQUAD2	524023	200	521015	526015	526030	521030	DATA	753
CQUAD2	524038	200	521030	526030	526045	521045	DATA	754
CQUAD2	524053	200	521045	526045	526060	521060	DATA	755
CQUAD2	524068	200	521060	526060	526075	521075	DATA	756

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CQUAD2	524143	200	521135	526135	526150	521150	DATA	761
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CQUAD2	524173	200	521155	526165	526180	521180	DATA	763
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CQUAD2	529053	200	526045	532045	532060	526060	DATA	767
CQUAD2	529068	200	526060	532060	532075	526075	DATA	768
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CQUAD2	534008	200	532000	537000	537015	532015	DATA	776
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CQUAD2	534053	200	532045	537045	537060	532060	DATA	779
CQUAD2	534068	200	532060	537060	537075	532075	DATA	780
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CQUAD2	540038	200	537015	542015	542030	537030	DATA	789
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CQUAD2	540083	200	537060	542060	542075	537075	DATA	792
CQUAD2	540098	200	537075	542075	542090	537090	DATA	793
CQUAD2	540113	200	537090	542090	542105	537105	DATA	794
CQUAD2	540128	200	537105	542105	542120	537120	DATA	795
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CQUAD2	545068	200	542045	548045	548060	542060	DATA	803
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CQUAD2	545128	200	542105	548105	548120	542120	DATA	807
CQUAD2	545143	200	542120	548120	548135	542135	DATA	808
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CQUAD2	550098	200	548090	553090	553105	548105	DATA	818
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CQUAD2	550278	200	548270	553270	553285	548285	DATA	830
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CQUAD2	550368	200	548345	553345	553360	548345	DATA	836
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CQUAD2	550548	200	548525	553525	553540	548525	DATA	848
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CQUAD2	550968	200	548945	553945	553960	548945	DATA	876
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CQUAD2	551223	200	549200	554200	554215	549200	DATA	893
CQUAD2	551238	200	549215	554215	554230	549215	DATA	894
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CQUAD2	551418	200	549395	554395	554410	549395	DATA	906
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CQUAD2	551673	200	549650	554650	554665	549650	DATA	923
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CQUAD2	571068	200	574060	579060	579075	574075	DATA	876
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CQUAD2	61030	200	610030	620030	620045	610045	DATA	934
CQUAD2	61045	200	610045	620045	620060	610060	DATA	935
CQUAD2	61060	200	610060	620060	620075	610075	DATA	936
CQUAD2	61075	200	610075	620075	620090	610090	DATA	937
CQUAD2	61090	200	610090	620090	620105	610105	DATA	938
CQUAD2	610105	200	610105	620105	620120	610120	DATA	939
CQUAD2	610120	200	610120	620120	620135	610135	DATA	940
CQUAD2	610135	200	610135	620135	620150	610150	DATA	941
CQUAD2	610150	200	610150	620150	620165	610165	DATA	942
CQUAD2	610165	200	610165	620165	620180	610180	DATA	943
CQUAD2	62000	200	620000	630000	630015	620015	DATA	944
CQUAD2	620015	200	620015	630015	630030	620030	DATA	945
CQUAD2	620030	200	620030	630030	630045	620045	DATA	946
CQUAD2	620045	200	620045	630045	630060	620060	DATA	947
CQUAD2	620060	200	620060	630060	630075	620075	DATA	948
CQUAD2	620075	200	620075	630075	630090	620090	DATA	949
CQUAD2	620090	200	620090	630090	630105	620105	DATA	950
CQUAD2	620105	200	620105	630105	630120	620120	DATA	951
CQUAD2	620120	200	620120	630120	630135	620135	DATA	952
CQUAD2	620135	200	620135	630135	630150	620150	DATA	953
CQUAD2	620150	200	620150	630150	630165	620165	DATA	954
CQUAD2	620165	200	620165	630165	630180	620180	DATA	955
CQUAD2	63000	200	630000	640000	640015	630015	DATA	956
CQUAD2	630015	200	630015	640015	640030	630030	DATA	957
CQUAD2	630030	200	630030	640030	640045	630045	DATA	958
CQUAD2	630045	200	630045	640045	640060	630060	DATA	959
CQUAD2	630060	200	630060	640060	640075	630075	DATA	960
CQUAD2	630075	200	630075	640075	640090	630090	DATA	961
CQUAD2	630090	200	630090	640090	640105	630105	DATA	962
CQUAD2	630105	200	630105	640105	640120	630120	DATA	963
CQUAD2	630120	200	630120	640120	640135	630135	DATA	964
CQUAD2	630135	200	630135	640135	640150	630150	DATA	965
CQUAD2	630150	200	630150	640150	640165	630165	DATA	966
CQUAD2	630165	200	630165	640165	640180	630180	DATA	967
CQUAD2	64000	200	640000	650000	650015	640015	DATA	968
CQUAD2	640015	200	640015	650015	650030	640030	DATA	969
CQUAD2	640030	200	640030	650030	650045	640045	DATA	970
CQUAD2	640045	200	640045	650045	650060	640060	DATA	971
CQUAD2	640060	200	640060	650060	650075	640075	DATA	972

CQUAD2	640075	200	640075	650075	650030	643090	DATA	973
CQUAD2	640090	200	640090	650090	650105	640105	DATA	974
CQUAD2	640105	200	640105	650105	650120	640120	DATA	975
CQUAD2	640120	200	640120	650120	650135	640135	DATA	976
CQUAD2	640135	200	640135	650135	650150	640150	DATA	977
CQUAD2	640150	200	640150	650150	650165	640165	DATA	978
CQUAD2	640165	200	640165	650165	650180	640180	DATA	979
CQUAD2	650000	200	650000	660000	660015	650015	DATA	980
CQUAD2	650015	200	650015	660015	660030	650030	DATA	981
CQUAD2	650030	200	650030	660030	660045	650045	DATA	982
CQUAD2	650045	200	650045	660045	660060	650060	DATA	983
CQUAD2	650060	200	650060	660060	660075	650075	DATA	984
CQUAD2	650075	200	650075	660075	660090	650090	DATA	985
CQUAD2	650090	200	650090	660090	660105	650105	DATA	986
CQUAD2	650105	200	650105	660105	660120	650120	DATA	987
CQUAD2	650120	200	650120	660120	660135	650135	DATA	988
CQUAD2	650135	200	650135	660135	660150	650150	DATA	989
CQUAD2	650150	200	650150	660150	660165	650165	DATA	990
CQUAD2	650165	200	650165	660165	660180	650180	DATA	991
CQUAD2	660000	200	660000	670000	670015	660015	DATA	992
CQUAD2	660015	200	660015	670015	670030	660030	DATA	993
CQUAD2	660030	200	660030	670030	670045	660045	DATA	994
CQUAD2	660045	200	660045	670045	670060	660060	DATA	995
CQUAD2	660060	200	660060	670060	670075	660075	DATA	996
CQUAD2	660075	200	660075	670075	670090	660090	DATA	997
CQUAD2	660090	200	660090	670090	670105	660105	DATA	998
CQUAD2	660105	200	660105	670105	670120	660120	DATA	999
CQUAD2	660120	200	660120	670120	670135	660135	DATA	1000
CQUAD2	660135	200	660135	670135	670150	660150	DATA	1001
CQUAD2	660150	200	660150	670150	670165	660165	DATA	1002
CQUAD2	660165	200	660165	670165	670180	660180	DATA	1003
CQUAD2	670000	200	670000	680000	680015	670015	DATA	1004
CQUAD2	670015	200	670015	680015	680030	670030	DATA	1005
CQUAD2	670030	200	670030	680030	680045	670045	DATA	1006
CQUAD2	670045	200	670045	680045	680060	670060	DATA	1007
CQUAD2	670060	200	670060	680060	680075	670075	DATA	1008
CQUAD2	670075	200	670075	680075	680090	670090	DATA	1009
CQUAD2	670090	200	670090	680090	680105	670105	DATA	1010
CQUAD2	670105	200	670105	680105	680120	670120	DATA	1011
CQUAD2	670120	200	670120	680120	680135	670135	DATA	1012
CQUAD2	670135	200	670135	680135	680150	670150	DATA	1013
CQUAD2	670150	200	670150	680150	680165	670165	DATA	1014
CQUAD2	670165	200	670165	680165	680180	670180	DATA	1015
CQUAD2	680000	200	680000	690000	690015	680015	DATA	1016
CQUAD2	680015	200	680015	690015	690030	680030	DATA	1017
CQUAD2	680030	200	680030	690030	690045	680045	DATA	1018
CQUAD2	680045	200	680045	690045	690060	680060	DATA	1019
CQUAD2	680060	200	680060	690060	690075	680075	DATA	1020
CQUAD2	680075	200	680075	690075	690090	680090	DATA	1021
CQUAD2	680090	200	680090	690090	690105	680105	DATA	1022
CQUAD2	680105	200	680105	690105	690120	680120	DATA	1023
CQUAD2	680120	200	680120	690120	690135	680135	DATA	1024
CQUAD2	680135	200	680135	690135	690150	680150	DATA	1025
CQUAD2	680150	200	680150	690150	690165	680165	DATA	1026

65

GRID	390105	3	5.1630	105.000-21.0000	3	DATA	1081
GRID	390120	3	5.1630	120.000-21.0000	3	DATA	1082
GRID	390135	3	5.1630	135.000-21.0000	3	DATA	1083
GRID	390150	3	5.1630	150.000-21.0000	3	DATA	1084
GRID	390165	3	5.1630	165.000-21.0000	3	DATA	1085
GRID	390180	3	5.1630	180.000-21.0000	3	DATA	1086
GRID	400000	3	5.1630	0.000-18.5000	3	DATA	1087
GRID	400015	3	5.1630	15.000-18.5000	3	DATA	1088
GRID	400030	3	5.1630	30.000-18.5000	3	DATA	1089
GRID	400045	3	5.1630	45.000-18.5000	3	DATA	1090
GRID	400060	3	5.1630	60.000-18.5000	3	DATA	1091
GRID	400075	3	5.1630	75.000-18.5000	3	DATA	1092
GRID	400090	3	5.1630	90.000-18.5000	3	DATA	1093
GRID	400105	3	5.1630	105.000-18.5000	3	DATA	1094
GRID	400120	3	5.1630	120.000-18.5000	3	DATA	1095
GRID	400135	3	5.1630	135.000-18.5000	3	DATA	1096
GRID	400150	3	5.1630	150.000-18.5000	3	DATA	1097
GRID	400165	3	5.1630	165.000-18.5000	3	DATA	1098
GRID	400180	3	5.1630	180.000-18.5000	3	DATA	1099
GRID	410000	3	5.1630	0.000-16.5000	3	DATA	1100
GRID	410015	3	5.1630	15.000-16.5000	3	DATA	1101
GRID	410030	3	5.1630	30.000-16.5000	3	DATA	1102
GRID	410045	3	5.1630	45.000-16.5000	3	DATA	1103
GRID	410060	3	5.1630	60.000-16.5000	3	DATA	1104
GRID	410075	3	5.1630	75.000-16.5000	3	DATA	1105
GRID	410090	3	5.1630	90.000-16.5000	3	DATA	1106
GRID	410105	3	5.1630	105.000-16.5000	3	DATA	1107
GRID	410120	3	5.1630	120.000-16.5000	3	DATA	1108
GRID	410135	3	5.1630	135.000-16.5000	3	DATA	1109
GRID	410150	3	5.1630	150.000-16.5000	3	DATA	1110
GRID	410165	3	5.1630	165.000-16.5000	3	DATA	1111
GRID	410180	3	5.1630	180.000-16.5000	3	DATA	1112
GRID	420000	3	5.1630	0.000-14.5000	3	DATA	1113
GRID	420015	3	5.1630	15.000-14.5000	3	DATA	1114
GRID	420030	3	5.1630	30.000-14.5000	3	DATA	1115
GRID	420045	3	5.1630	45.000-14.5000	3	DATA	1116
GRID	420060	3	5.1630	60.000-14.5000	3	DATA	1117
GRID	420075	3	5.1630	75.000-14.5000	3	DATA	1118
GRID	420090	3	5.1630	90.000-14.5000	3	DATA	1119
GRID	420105	3	5.1630	105.000-14.5000	3	DATA	1120
GRID	420120	3	5.1630	120.000-14.5000	3	DATA	1121
GRID	420135	3	5.1630	135.000-14.5000	3	DATA	1122
GRID	420150	3	5.1630	150.000-14.5000	3	DATA	1123
GRID	420165	3	5.1630	165.000-14.5000	3	DATA	1124
GRID	420180	3	5.1630	180.000-14.5000	3	DATA	1125
GRID	430000	3	5.1630	0.000-12.5000	3	DATA	1126
GRID	430015	3	5.1630	15.000-12.5000	3	DATA	1127
GRID	430030	3	5.1630	30.000-12.5000	3	DATA	1128
GRID	430045	3	5.1630	45.000-12.5000	3	DATA	1129
GRID	430060	3	5.1630	60.000-12.5000	3	DATA	1130
GRID	430075	3	5.1630	75.000-12.5000	3	DATA	1131
GRID	430090	3	5.1630	90.000-12.5000	3	DATA	1132
GRID	430105	3	5.1630	105.000-12.5000	3	DATA	1133
GRID	430120	3	5.1630	120.000-12.5000	3	DATA	1134

GRID	430135	3	5.1630	135.000-12.5000	3	DATA	1135
GRID	430150	3	5.1630	150.000-12.5000	3	DATA	1136
GRID	430165	3	5.1630	165.000-12.5000	3	DATA	1137
GRID	430180	3	5.1630	180.000-12.5000	3	DATA	1138
GRID	430000	3	5.1630	0.000-10.5000	3	DATA	1139
GRID	440015	3	5.1630	15.000-10.5000	3	DATA	1140
GRID	440030	3	5.1630	30.000-10.5000	3	DATA	1141
GRID	440045	3	5.1630	45.000-10.5000	3	DATA	1142
GRID	440060	3	5.1630	60.000-10.5000	3	DATA	1143
GRID	440075	3	5.1630	75.000-10.5000	3	DATA	1144
GRID	440090	3	5.1630	90.000-10.5000	3	DATA	1145
GRID	440105	3	5.1630	105.000-10.5000	3	DATA	1146
GRID	440120	3	5.1630	120.000-10.5000	3	DATA	1147
GRID	440135	3	5.1630	135.000-10.5000	3	DATA	1148
GRID	440150	3	5.1630	150.000-10.5000	3	DATA	1149
GRID	440165	3	5.1630	165.000-10.5000	3	DATA	1150
GRID	440180	3	5.1630	180.000-10.5000	3	DATA	1151
GRID	450000	3	5.1630	0.000-8.5000	3	DATA	1152
GRID	450015	3	5.1630	15.000-8.5000	3	DATA	1153
GRID	450030	3	5.1630	30.000-8.5000	3	DATA	1154
GRID	450045	3	5.1630	45.000-8.5000	3	DATA	1155
GRID	450060	3	5.1630	60.000-8.5000	3	DATA	1156
GRID	450075	3	5.1630	75.000-8.5000	3	DATA	1157
GRID	450090	3	5.1630	90.000-8.5000	3	DATA	1158
GRID	450105	3	5.1630	105.000-8.5000	3	DATA	1159
GRID	450120	3	5.1630	120.000-8.5000	3	DATA	1160
GRID	450135	3	5.1630	135.000-8.5000	3	DATA	1161
GRID	450150	3	5.1630	150.000-8.5000	3	DATA	1162
GRID	450165	3	5.1630	165.000-8.5000	3	DATA	1163
GRID	450180	3	5.1630	180.000-8.5000	3	DATA	1164
GRID	460000	3	5.1630	0.000-6.5000	3	DATA	1165
GRID	460015	3	5.1630	15.000-6.5000	3	DATA	1166
GRID	460030	3	5.1630	30.000-6.5000	3	DATA	1167
GRID	460045	3	5.1630	45.000-6.5000	3	DATA	1168
GRID	460060	3	5.1630	60.000-6.5000	3	DATA	1169
GRID	460075	3	5.1630	75.000-6.5000	3	DATA	1170
GRID	460090	3	5.1630	90.000-6.5000	3	DATA	1171
GRID	460105	3	5.1630	105.000-6.5000	3	DATA	1172
GRID	460120	3	5.1630	120.000-6.5000	3	DATA	1173
GRID	460135	3	5.1630	135.000-6.5000	3	DATA	1174
GRID	460150	3	5.1630	150.000-6.5000	3	DATA	1175
GRID	460165	3	5.1630	165.000-6.5000	3	DATA	1176
GRID	460180	3	5.1630	180.000-6.5000	3	DATA	1177
GRID	470000	3	5.1630	0.000-4.5000	3	DATA	1178
GRID	470015	3	5.1630	15.000-4.5000	3	DATA	1179
GRID	470030	3	5.1630	30.000-4.5000	3	DATA	1180
GRID	470045	3	5.1630	45.000-4.5000	3	DATA	1181
GRID	470060	3	5.1630	60.000-4.5000	3	DATA	1182
GRID	470075	3	5.1630	75.000-4.5000	3	DATA	1183
GRID	470090	3	5.1630	90.000-4.5000	3	DATA	1184
GRID	470105	3	5.1630	105.000-4.5000	3	DATA	1185
GRID	470120	3	5.1630	120.000-4.5000	3	DATA	1186
GRID	470135	3	5.1630	135.000-4.5000	3	DATA	1187
GRID	470150	3	5.1630	150.000-4.5000	3	DATA	1188

GRID	470165	3	5.1630	165.000	-4.5000	3	DATA	1189
GRID	470180	3	5.1630	180.000	-4.5000	3	DATA	1190
GRID	480000	3	5.1630	0.000	-2.5000	3	DATA	1191
GRID	480015	3	5.1630	15.000	-2.5000	3	DATA	1192
GRID	480030	3	5.1630	30.000	-2.5000	3	DATA	1193
GRID	480045	3	5.1630	45.000	-2.5000	3	DATA	1194
GRID	480060	3	5.1630	60.000	-2.5000	3	DATA	1195
GRID	480075	3	5.1630	75.000	-2.5000	3	DATA	1196
GRID	480090	3	5.1630	90.000	-2.5000	3	DATA	1197
GRID	480105	3	5.1630	105.000	-2.5000	3	DATA	1198
GRID	480120	3	5.1630	120.000	-2.5000	3	DATA	1199
GRID	480135	3	5.1630	135.000	-2.5000	3	DATA	1200
GRID	480150	3	5.1630	150.000	-2.5000	3	DATA	1201
GRID	480165	3	5.1630	165.000	-2.5000	3	DATA	1202
GRID	480180	3	5.1630	180.000	-2.5000	3	DATA	1203
GRID	490000	3	5.1630	0.000	-1.0000	3	DATA	1204
GRID	490015	3	5.1630	15.000	-1.0000	3	DATA	1205
GRID	490030	3	5.1630	30.000	-1.0000	3	DATA	1206
GRID	490045	3	5.1630	45.000	-1.0000	3	DATA	1207
GRID	490060	3	5.1630	60.000	-1.0000	3	DATA	1208
GRID	490075	3	5.1630	75.000	-1.0000	3	DATA	1209
GRID	490090	3	5.1630	90.000	-1.0000	3	DATA	1210
GRID	490105	3	5.1630	105.000	-1.0000	3	DATA	1211
GRID	490120	3	5.1630	120.000	-1.0000	3	DATA	1212
GRID	490135	3	5.1630	135.000	-1.0000	3	DATA	1213
GRID	490150	3	5.1630	150.000	-1.0000	3	DATA	1214
GRID	490165	3	5.1630	165.000	-1.0000	3	DATA	1215
GRID	490180	3	5.1630	180.000	-1.0000	3	DATA	1216
\$							DATA	1217
\$							DATA	1218
\$							DATA	1219
\$							DATA	1220
\$							DATA	1221
\$							DATA	1222
\$							DATA	1223
\$							DATA	1224
\$							DATA	1225
GRID	500000	1	9.8370	0.000	0.0000	1	DATA	1226
GRID	500015	1	10.0129	0.000	1.3363	1	DATA	1227
GRID	500030	1	10.5287	0.000	2.5815	1	DATA	1228
GRID	500045	1	11.3492	0.000	3.6508	1	DATA	1229
GRID	500060	1	12.4185	0.000	4.4713	1	DATA	1230
GRID	500075	1	13.6637	0.000	4.9871	1	DATA	1231
GRID	500090	1	15.0000	0.000	5.1630	1	DATA	1232
GRID	500105	1	16.3363	0.000	4.9871	1	DATA	1233
GRID	500120	1	17.5815	0.000	4.4713	1	DATA	1234
GRID	500135	1	18.6508	0.000	3.6508	1	DATA	1235
GRID	500150	1	19.4713	0.000	2.5815	1	DATA	1236
GRID	500165	1	19.9871	0.000	1.3363	1	DATA	1237
GRID	500180	1	20.1630	0.000	-0.0000	1	DATA	1238
GRID	505000	1	9.8370	5.294	0.0000	1	DATA	1239
GRID	505015	1	10.0129	5.294	1.3363	1	DATA	1240
GRID	505030	1	10.5287	5.294	2.5815	1	DATA	1241
GRID	505045	1	11.3492	5.294	3.6508	1	DATA	1242
GRID	505060	1	12.4185	5.294	4.4713	1	DATA	

MYTHICAL CENTER POINT AT THETA=0 END OF ELBOW
(EQUIV TO ORIGIN OF COORD SYS 3)

500500 0 15.0 0. 0. 4

ELBOW POINTS

GRID	505075	1	13.6637	5.294	4.9871	1	DATA	1243
GRID	505090	1	15.0000	5.294	5.1630	1	DATA	1244
GRID	505105	1	16.3363	5.294	4.9871	1	DATA	1245
GRID	505120	1	17.5915	5.294	4.4713	1	DATA	1246
GRID	505135	1	18.6508	5.294	3.6508	1	DATA	1247
GRID	505150	1	19.4713	5.294	2.5815	1	DATA	1248
GRID	505165	1	19.9871	5.294	1.3363	1	DATA	1249
GRID	505180	1	20.1630	5.294	-0.0000	1	DATA	1250
GRID	511000	1	9.8370	10.588	0.0000	1	DATA	1251
GRID	511015	1	10.0129	10.588	1.3363	1	DATA	1252
GRID	511030	1	10.5287	10.588	2.5815	1	DATA	1253
GRID	511045	1	11.3492	10.588	3.6508	1	DATA	1254
GRID	511060	1	12.4185	10.588	4.4713	1	DATA	1255
GRID	511075	1	13.6637	10.588	4.9871	1	DATA	1256
GRID	511090	1	15.0000	10.588	5.1630	1	DATA	1257
GRID	511105	1	16.3363	10.588	4.9871	1	DATA	1258
GRID	511120	1	17.5815	10.588	4.4713	1	DATA	1259
GRID	511135	1	18.6508	10.588	3.6508	1	DATA	1260
GRID	511150	1	19.4713	10.588	2.5815	1	DATA	1261
GRID	511165	1	19.9871	10.588	1.3363	1	DATA	1262
GRID	511180	1	20.1630	10.588	-0.0000	1	DATA	1263
GRID	516000	1	9.8370	15.882	0.0000	1	DATA	1264
GRID	516015	1	10.0129	15.882	1.3363	1	DATA	1265
GRID	516030	1	10.5287	15.882	2.5815	1	DATA	1266
GRID	516045	1	11.3492	15.882	3.6508	1	DATA	1267
GRID	516060	1	12.4185	15.882	4.4713	1	DATA	1268
GRID	516075	1	13.6637	15.882	4.9871	1	DATA	1269
GRID	516090	1	15.0000	15.882	5.1630	1	DATA	1270
GRID	516105	1	16.3363	15.882	4.9871	1	DATA	1271
GRID	516120	1	17.5815	15.882	4.4713	1	DATA	1272
GRID	516135	1	18.6508	15.882	3.6508	1	DATA	1273
GRID	516150	1	19.4713	15.882	2.5815	1	DATA	1274
GRID	516165	1	19.9871	15.882	1.3363	1	DATA	1275
GRID	516180	1	20.1630	15.882	-0.0000	1	DATA	1276
GRID	521000	1	9.8370	21.176	0.0000	1	DATA	1277
GRID	521015	1	10.0129	21.176	1.3363	1	DATA	1278
GRID	521030	1	10.5287	21.176	2.5815	1	DATA	1279
GRID	521045	1	11.3492	21.176	3.6508	1	DATA	1280
GRID	521060	1	12.4185	21.176	4.4713	1	DATA	1281
GRID	521075	1	13.6637	21.176	4.9871	1	DATA	1282
GRID	521090	1	15.0000	21.176	5.1630	1	DATA	1283
GRID	521105	1	16.3363	21.176	4.9871	1	DATA	1284
GRID	521120	1	17.5815	21.176	4.4713	1	DATA	1285
GRID	521135	1	18.6508	21.176	3.6508	1	DATA	1286
GRID	521150	1	19.4713	21.176	2.5815	1	DATA	1287
GRID	521165	1	19.9871	21.176	1.3363	1	DATA	1288
GRID	521180	1	20.1630	21.176	-0.0000	1	DATA	1289
GRID	526000	1	9.8370	26.471	0.0000	1	DATA	1290
GRID	526015	1	10.0129	26.471	1.3363	1	DATA	1291
GRID	526030	1	10.5287	26.471	2.5815	1	DATA	1292
GRID	526045	1	11.3492	26.471	3.6508	1	DATA	1293
GRID	526060	1	12.4185	26.471	4.4713	1	DATA	1294
GRID	526075	1	13.6637	26.471	4.9871	1	DATA	1295
GRID	526090	1	15.0000	26.471	5.1630	1	DATA	1296

GRID	526105	1	16.3363	26.471	4.9871	1	DATA	1297
GRID	526120	1	17.5815	26.471	4.4713	1	DATA	1298
GRID	526135	1	18.6508	26.471	3.6508	1	DATA	1299
GRID	526150	1	19.4713	26.471	2.5815	1	DATA	1300
GRID	526165	1	19.9871	26.471	1.3363	1	DATA	1301
GRID	526180	1	20.1630	26.471	-0.0000	1	DATA	1302
GRID	526200	1	9.8370	31.765	0.0000	1	DATA	1303
GRID	526215	1	10.0129	31.765	1.3363	1	DATA	1304
GRID	526230	1	10.5287	31.765	2.5815	1	DATA	1305
GRID	526245	1	11.3492	31.765	3.6508	1	DATA	1306
GRID	526260	1	12.4185	31.765	4.4713	1	DATA	1307
GRID	526275	1	13.6637	31.765	4.9871	1	DATA	1308
GRID	526290	1	15.0000	31.765	5.1630	1	DATA	1309
GRID	526305	1	16.3363	31.765	4.9871	1	DATA	1310
GRID	526320	1	17.5815	31.765	4.4713	1	DATA	1311
GRID	526335	1	18.6508	31.765	3.6508	1	DATA	1312
GRID	526350	1	19.4713	31.765	2.5815	1	DATA	1313
GRID	526365	1	19.9871	31.765	1.3363	1	DATA	1314
GRID	526380	1	20.1630	31.765	-0.0000	1	DATA	1315
GRID	527000	1	9.8370	37.059	0.0000	1	DATA	1316
GRID	527015	1	10.0129	37.059	1.3363	1	DATA	1317
GRID	527030	1	10.5287	37.059	2.5815	1	DATA	1318
GRID	527045	1	11.3492	37.059	3.6508	1	DATA	1319
GRID	527060	1	12.4185	37.059	4.4713	1	DATA	1320
GRID	527075	1	13.6637	37.059	4.9871	1	DATA	1321
GRID	527090	1	15.0000	37.059	5.1630	1	DATA	1322
GRID	527105	1	16.3363	37.059	4.9871	1	DATA	1323
GRID	527120	1	17.5815	37.059	4.4713	1	DATA	1324
GRID	527135	1	18.6508	37.059	3.6508	1	DATA	1325
GRID	527150	1	19.4713	37.059	2.5815	1	DATA	1326
GRID	527165	1	19.9871	37.059	1.3363	1	DATA	1327
GRID	527180	1	20.1630	37.059	-0.0000	1	DATA	1328
GRID	542000	1	9.8370	42.353	0.0000	1	DATA	1329
GRID	542015	1	10.0129	42.353	1.3363	1	DATA	1330
GRID	542030	1	10.5287	42.353	2.5815	1	DATA	1331
GRID	542045	1	11.3492	42.353	3.6508	1	DATA	1332
GRID	542060	1	12.4185	42.353	4.4713	1	DATA	1333
GRID	542075	1	13.6637	42.353	4.9871	1	DATA	1334
GRID	542090	1	15.0000	42.353	5.1630	1	DATA	1335
GRID	542105	1	16.3363	42.353	4.9871	1	DATA	1336
GRID	542120	1	17.5815	42.353	4.4713	1	DATA	1337
GRID	542135	1	18.6508	42.353	3.6508	1	DATA	1338
GRID	542150	1	19.4713	42.353	2.5815	1	DATA	1339
GRID	542165	1	19.9871	42.353	1.3363	1	DATA	1340
GRID	542180	1	20.1630	42.353	-0.0000	1	DATA	1341
GRID	548000	1	9.8370	47.647	0.0000	1	DATA	1342
GRID	548015	1	10.0129	47.647	1.3363	1	DATA	1343
GRID	548030	1	10.5287	47.647	2.5815	1	DATA	1344
GRID	548045	1	11.3492	47.647	3.6508	1	DATA	1345
GRID	548060	1	12.4185	47.647	4.4713	1	DATA	1346
GRID	548075	1	13.6637	47.647	4.9871	1	DATA	1347
GRID	548090	1	15.0000	47.647	5.1630	1	DATA	1348
GRID	548105	1	16.3363	47.647	4.9871	1	DATA	1349
GRID	548120	1	17.5815	47.647	4.4713	1	DATA	1350

GRID	548135	1	18.6508	47.647	3.6508	1	DATA	1351
GRID	548150	1	19.4713	47.647	2.5815	1	DATA	1352
GRID	548165	1	19.9871	47.647	1.3363	1	DATA	1353
GRID	548180	1	20.1630	47.647	-0.0000	1	DATA	1354
GRID	553000	1	9.8370	52.941	0.0000	1	DATA	1355
GRID	553015	1	10.0129	52.941	1.3363	1	DATA	1356
GRID	553030	1	10.5287	52.941	2.5815	1	DATA	1357
GRID	553045	1	11.3492	52.941	3.6508	1	DATA	1358
GRID	553060	1	12.4185	52.941	4.4713	1	DATA	1359
GRID	553075	1	13.6637	52.941	4.9871	1	DATA	1360
GRID	553090	1	15.0000	52.941	5.1630	1	DATA	1361
GRID	553105	1	16.3363	52.941	4.9871	1	DATA	1362
GRID	553120	1	17.5815	52.941	4.4713	1	DATA	1363
GRID	553135	1	18.6508	52.941	3.6508	1	DATA	1364
GRID	553150	1	19.4713	52.941	2.5815	1	DATA	1365
GRID	553165	1	19.9871	52.941	1.3363	1	DATA	1366
GRID	553180	1	20.1630	52.941	-0.0000	1	DATA	1367
GRID	558000	1	9.8370	58.235	0.0000	1	DATA	1368
GRID	558015	1	10.0129	58.235	1.3363	1	DATA	1369
GRID	558030	1	10.5287	58.235	2.5815	1	DATA	1370
GRID	558045	1	11.3492	58.235	3.6508	1	DATA	1371
GRID	558060	1	12.4185	58.235	4.4713	1	DATA	1372
GRID	558075	1	13.6637	58.235	4.9871	1	DATA	1373
GRID	558090	1	15.0000	58.235	5.1630	1	DATA	1374
GRID	558105	1	16.3363	58.235	4.9871	1	DATA	1375
GRID	558120	1	17.5815	58.235	4.4713	1	DATA	1376
GRID	558135	1	18.6508	58.235	3.6508	1	DATA	1377
GRID	558150	1	19.4713	58.235	2.5815	1	DATA	1378
GRID	558165	1	19.9871	58.235	1.3363	1	DATA	1379
GRID	558180	1	20.1630	58.235	-0.0000	1	DATA	1380
GRID	564000	1	9.8370	63.529	0.0000	1	DATA	1381
GRID	564015	1	10.0129	63.529	1.3363	1	DATA	1382
GRID	564030	1	10.5287	63.529	2.5815	1	DATA	1383
GRID	564045	1	11.3492	63.529	3.6508	1	DATA	1384
GRID	564060	1	12.4185	63.529	4.4713	1	DATA	1385
GRID	564075	1	13.6637	63.529	4.9871	1	DATA	1386
GRID	564090	1	15.0000	63.529	5.1630	1	DATA	1387
GRID	564105	1	16.3363	63.529	4.9871	1	DATA	1388
GRID	564120	1	17.5815	63.529	4.4713	1	DATA	1389
GRID	564135	1	18.6508	63.529	3.6508	1	DATA	1390
GRID	564150	1	19.4713	63.529	2.5815	1	DATA	1391
GRID	564165	1	19.9871	63.529	1.3363	1	DATA	1392
GRID	564180	1	20.1630	63.529	-0.0000	1	DATA	1393
GRID	569000	1	9.8370	68.824	0.0000	1	DATA	1394
GRID	569015	1	10.0129	68.824	1.3363	1	DATA	1395
GRID	569030	1	10.5287	68.824	2.5815	1	DATA	1396
GRID	569045	1	11.3492	68.824	3.6508	1	DATA	1397
GRID	569060	1	12.4185	68.824	4.4713	1	DATA	1398
GRID	569075	1	13.6637	68.824	4.9871	1	DATA	1399
GRID	569090	1	15.0000	68.824	5.1630	1	DATA	1400
GRID	569105	1	16.3363	68.824	4.9871	1	DATA	1401
GRID	569120	1	17.5815	68.824	4.4713	1	DATA	1402
GRID	569135	1	18.6508	68.824	3.6508	1	DATA	1403
GRID	569150	1	19.4713	68.824	2.5815	1	DATA	1404

GRID	569165	1	19.9871	68.824	1.3363	1	DATA	1405
GRID	569180	1	20.1630	68.824	-0.0000	1	DATA	1406
GRID	574000	1	9.8370	74.118	0.0000	1	DATA	1407
GRID	574015	1	10.0129	74.118	1.3363	1	DATA	1408
GRID	574030	1	10.5287	74.118	2.5815	1	DATA	1409
GRID	574045	1	11.3492	74.118	3.6508	1	DATA	1410
GRID	574060	1	12.4185	74.118	4.4713	1	DATA	1411
GRID	574075	1	13.6637	74.118	4.9871	1	DATA	1412
GRID	574090	1	15.0000	74.118	5.1630	1	DATA	1413
GRID	574105	1	16.3363	74.118	4.9871	1	DATA	1414
GRID	574120	1	17.5815	74.118	4.4713	1	DATA	1415
GRID	574135	1	18.6508	74.118	3.6508	1	DATA	1416
GRID	574150	1	19.4713	74.118	2.5815	1	DATA	1417
GRID	574165	1	19.9871	74.118	1.3363	1	DATA	1418
GRID	574180	1	20.1630	74.118	-0.0000	1	DATA	1419
GRID	579000	1	9.8370	79.412	0.0000	1	DATA	1420
GRID	579015	1	10.0129	79.412	1.3363	1	DATA	1421
GRID	579030	1	10.5287	79.412	2.5815	1	DATA	1422
GRID	579045	1	11.3492	79.412	3.6508	1	DATA	1423
GRID	579060	1	12.4185	79.412	4.4713	1	DATA	1424
GRID	579075	1	13.6637	79.412	4.9871	1	DATA	1425
GRID	579090	1	15.0000	79.412	5.1630	1	DATA	1426
GRID	579105	1	16.3363	79.412	4.9871	1	DATA	1427
GRID	579120	1	17.5815	79.412	4.4713	1	DATA	1428
GRID	579135	1	18.6508	79.412	3.6508	1	DATA	1429
GRID	579150	1	19.4713	79.412	2.5815	1	DATA	1430
GRID	579165	1	19.9871	79.412	1.3363	1	DATA	1431
GRID	579180	1	20.1630	79.412	-0.0000	1	DATA	1432
GRID	585000	1	9.8370	84.706	0.0000	1	DATA	1433
GRID	585015	1	10.0129	84.706	1.3363	1	DATA	1434
GRID	585030	1	10.5287	84.706	2.5815	1	DATA	1435
GRID	585045	1	11.3492	84.706	3.6508	1	DATA	1436
GRID	585060	1	12.4185	84.706	4.4713	1	DATA	1437
GRID	585075	1	13.6637	84.706	4.9871	1	DATA	1438
GRID	585090	1	15.0000	84.706	5.1630	1	DATA	1439
GRID	585105	1	16.3363	84.706	4.9871	1	DATA	1440
GRID	585120	1	17.5815	84.706	4.4713	1	DATA	1441
GRID	585135	1	18.6508	84.706	3.6508	1	DATA	1442
GRID	585150	1	19.4713	84.706	2.5815	1	DATA	1443
GRID	585165	1	19.9871	84.706	1.3363	1	DATA	1444
GRID	585180	1	20.1630	84.706	-0.0000	1	DATA	1445
GRID	590000	1	9.8370	90.000	0.0000	1	DATA	1446
GRID	590015	1	10.0129	90.000	1.3363	1	DATA	1447
GRID	590030	1	10.5287	90.000	2.5815	1	DATA	1448
GRID	590045	1	11.3492	90.000	3.6508	1	DATA	1449
GRID	590060	1	12.4185	90.000	4.4713	1	DATA	1450
GRID	590075	1	13.6637	90.000	4.9871	1	DATA	1451
GRID	590090	1	15.0000	90.000	5.1630	1	DATA	1452
GRID	590105	1	16.3363	90.000	4.9871	1	DATA	1453
GRID	590120	1	17.5815	90.000	4.4713	1	DATA	1454
GRID	590135	1	18.6508	90.000	3.6508	1	DATA	1455
GRID	590150	1	19.4713	90.000	2.5815	1	DATA	1456
GRID	590165	1	19.9871	90.000	1.3363	1	DATA	1457
GRID	590180	1	20.1630	90.000	-0.0000	1	DATA	1458

GRID	630120	2	5.1630	120.000	6.5000	2	DATA	1513
GRID	630135	2	5.1630	135.000	6.5000	2	DATA	1514
GRID	630150	2	5.1630	150.000	6.5000	2	DATA	1515
GRID	630165	2	5.1630	165.000	6.5000	2	DATA	1516
GRID	630180	2	5.1630	180.000	6.5000	2	DATA	1517
GRID	640000	2	5.1630	0.000	8.5000	2	DATA	1518
GRID	640015	2	5.1630	15.000	8.5000	2	DATA	1519
GRID	640030	2	5.1630	30.000	8.5000	2	DATA	1520
GRID	640045	2	5.1630	45.000	8.5000	2	DATA	1521
GRID	640060	2	5.1630	50.000	8.5000	2	DATA	1522
GRID	640075	2	5.1630	75.000	8.5000	2	DATA	1523
GRID	640090	2	5.1630	90.000	8.5000	2	DATA	1524
GRID	640105	2	5.1630	105.000	8.5000	2	DATA	1525
GRID	640120	2	5.1630	120.000	8.5000	2	DATA	1526
GRID	640135	2	5.1630	135.000	8.5000	2	DATA	1527
GRID	640150	2	5.1630	150.000	8.5000	2	DATA	1528
GRID	640165	2	5.1630	165.000	8.5000	2	DATA	1529
GRID	640180	2	5.1630	180.000	8.5000	2	DATA	1530
GRID	650000	2	5.1630	0.000	10.5000	2	DATA	1531
GRID	650015	2	5.1630	15.000	10.5000	2	DATA	1532
GRID	650030	2	5.1630	30.000	10.5000	2	DATA	1533
GRID	650045	2	5.1630	45.000	10.5000	2	DATA	1534
GRID	650060	2	5.1630	60.000	10.5000	2	DATA	1535
GRID	650075	2	5.1630	75.000	10.5000	2	DATA	1536
GRID	650090	2	5.1630	90.000	10.5000	2	DATA	1537
GRID	650105	2	5.1630	105.000	10.5000	2	DATA	1538
GRID	650120	2	5.1630	120.000	10.5000	2	DATA	1539
GRID	650135	2	5.1630	135.000	10.5000	2	DATA	1540
GRID	650150	2	5.1630	150.000	10.5000	2	DATA	1541
GRID	650165	2	5.1630	165.000	10.5000	2	DATA	1542
GRID	650180	2	5.1630	180.000	10.5000	2	DATA	1543
GRID	660000	2	5.1630	0.000	12.5000	2	DATA	1544
GRID	660015	2	5.1630	15.000	12.5000	2	DATA	1545
GRID	660030	2	5.1630	30.000	12.5000	2	DATA	1546
GRID	660045	2	5.1630	45.000	12.5000	2	DATA	1547
GRID	660060	2	5.1630	60.000	12.5000	2	DATA	1548
GRID	660075	2	5.1630	75.000	12.5000	2	DATA	1549
GRID	660090	2	5.1630	90.000	12.5000	2	DATA	1550
GRID	660105	2	5.1630	105.000	12.5000	2	DATA	1551
GRID	660120	2	5.1630	120.000	12.5000	2	DATA	1552
GRID	660135	2	5.1630	135.000	12.5000	2	DATA	1553
GRID	660150	2	5.1630	150.000	12.5000	2	DATA	1554
GRID	660165	2	5.1630	165.000	12.5000	2	DATA	1555
GRID	660180	2	5.1630	180.000	12.5000	2	DATA	1556
GRID	670000	2	5.1630	0.000	14.5000	2	DATA	1557
GRID	670015	2	5.1630	15.000	14.5000	2	DATA	1558
GRID	670030	2	5.1630	30.000	14.5000	2	DATA	1559
GRID	670045	2	5.1630	45.000	14.5000	2	DATA	1560
GRID	670060	2	5.1630	60.000	14.5000	2	DATA	1561
GRID	670075	2	5.1630	75.000	14.5000	2	DATA	1562
GRID	670090	2	5.1630	90.000	14.5000	2	DATA	1563
GRID	670105	2	5.1630	105.000	14.5000	2	DATA	1564
GRID	670120	2	5.1630	120.000	14.5000	2	DATA	1565
GRID	670135	2	5.1630	135.000	14.5000	2	DATA	1566

GRID	670150	2	5.1630	150.000	14.5000	2	DATA	1567
GRID	670155	2	5.1630	165.000	14.5000	2	DATA	1568
GRID	670180	2	5.1630	180.000	14.5000	2	DATA	1569
GRID	680000	2	5.1630	0.000	16.5000	2	DATA	1570
GRID	680015	2	5.1630	15.000	16.5000	2	DATA	1571
GRID	680030	2	5.1630	30.000	16.5000	2	DATA	1572
GRID	680045	2	5.1630	45.000	16.5000	2	DATA	1573
GRID	680060	2	5.1630	60.000	16.5000	2	DATA	1574
GRID	680075	2	5.1630	75.000	16.5000	2	DATA	1575
GRID	680090	2	5.1630	90.000	16.5000	2	DATA	1576
GRID	680105	2	5.1630	105.000	16.5000	2	DATA	1577
GRID	680120	2	5.1630	120.000	16.5000	2	DATA	1578
GRID	680135	2	5.1630	135.000	16.5000	2	DATA	1579
GRID	680150	2	5.1630	150.000	16.5000	2	DATA	1580
GRID	680165	2	5.1630	165.000	16.5000	2	DATA	1581
GRID	680180	2	5.1630	180.000	16.5000	2	DATA	1582
GRID	690000	2	5.1630	0.000	18.5000	2	DATA	1583
GRID	690015	2	5.1630	15.000	18.5000	2	DATA	1584
GRID	690030	2	5.1630	30.000	18.5000	2	DATA	1585
GRID	690045	2	5.1630	45.000	18.5000	2	DATA	1586
GRID	690060	2	5.1630	60.000	18.5000	2	DATA	1587
GRID	690075	2	5.1630	75.000	18.5000	2	DATA	1588
GRID	690090	2	5.1630	90.000	18.5000	2	DATA	1589
GRID	690105	2	5.1630	105.000	18.5000	2	DATA	1590
GRID	690120	2	5.1630	120.000	18.5000	2	DATA	1591
GRID	690135	2	5.1630	135.000	18.5000	2	DATA	1592
GRID	690150	2	5.1630	150.000	18.5000	2	DATA	1593
GRID	690165	2	5.1630	165.000	18.5000	2	DATA	1594
GRID	690180	2	5.1630	180.000	18.5000	2	DATA	1595
GRID	700000	2	5.1630	0.000	20.5000	2	DATA	1596
GRID	700015	2	5.1630	15.000	20.5000	2	DATA	1597
GRID	700030	2	5.1630	30.000	20.5000	2	DATA	1598
GRID	700045	2	5.1630	45.000	20.5000	2	DATA	1599
GRID	700060	2	5.1630	60.000	20.5000	2	DATA	1600
GRID	700075	2	5.1630	75.000	20.5000	2	DATA	1601
GRID	700090	2	5.1630	90.000	20.5000	2	DATA	1602
GRID	700105	2	5.1630	105.000	20.5000	2	DATA	1603
GRID	700120	2	5.1630	120.000	20.5000	2	DATA	1604
GRID	700135	2	5.1630	135.000	20.5000	2	DATA	1605
GRID	700150	2	5.1630	150.000	20.5000	2	DATA	1606
GRID	700165	2	5.1630	165.000	20.5000	2	DATA	1607
GRID	700180	2	5.1630	180.000	20.5000	2	DATA	1608
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\$								DATA 1610
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		INTERNAL PRESSURE		LOADING FOR PIPE		
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PLQAD2	21	-1.000	630030	DATA	2009
PLQAD2	21	-1.000	630045	DATA	2010
PLQAD2	21	-1.000	630060	DATA	2011
PLQAD2	21	-1.000	630075	DATA	2012
PLQAD2	21	-1.000	630090	DATA	2013
PLQAD2	21	-1.000	630105	DATA	2014
PLQAD2	21	-1.000	630120	DATA	2015
PLQAD2	21	-1.000	630135	DATA	2016
PLQAD2	21	-1.000	630150	DATA	2017
PLQAD2	21	-1.000	630165	DATA	2018
PLQAD2	21	-1.000	640000	DATA	2019
PLQAD2	21	-1.000	640015	DATA	2020
PLQAD2	21	-1.000	640030	DATA	2021
PLQAD2	21	-1.000	640045	DATA	2022
PLQAD2	21	-1.000	640060	DATA	2023
PLQAD2	21	-1.000	640075	DATA	2024
PLQAD2	21	-1.000	640090	DATA	2025
PLQAD2	21	-1.000	640105	DATA	2026
PLQAD2	21	-1.000	640120	DATA	2027
PLQAD2	21	-1.000	640135	DATA	2028
PLQAD2	21	-1.000	640150	DATA	2029
PLQAD2	21	-1.000	640165	DATA	2030
PLQAD2	21	-1.000	650000	DATA	2031
PLQAD2	21	-1.000	650015	DATA	2032
PLQAD2	21	-1.000	650030	DATA	2033
PLQAD2	21	-1.000	650045	DATA	2034
PLQAD2	21	-1.000	650060	DATA	2035
PLQAD2	21	-1.000	650075	DATA	2036
PLQAD2	21	-1.000	650090	DATA	2037
PLQAD2	21	-1.000	650105	DATA	2038
PLQAD2	21	-1.000	650120	DATA	2039
PLQAD2	21	-1.000	650135	DATA	2040
PLQAD2	21	-1.000	650150	DATA	2041
PLQAD2	21	-1.000	650165	DATA	2042
PLQAD2	21	-1.000	660000	DATA	2043
PLQAD2	21	-1.000	660015	DATA	2044
PLQAD2	21	-1.000	660030	DATA	2045
PLQAD2	21	-1.000	660045	DATA	2046
PLQAD2	21	-1.000	660060	DATA	2047
PLQAD2	21	-1.000	660075	DATA	2048
PLQAD2	21	-1.000	660090	DATA	2049
PLQAD2	21	-1.000	660105	DATA	2050
PLQAD2	21	-1.000	660120	DATA	2051
PLQAD2	21	-1.000	660135	DATA	2052

SPC	71	450000	246	DATA	2107
SPC	71	450180	246	DATA	2108
SPC	71	460000	246	DATA	2109
SPC	71	460180	246	DATA	2110
SPC	71	470000	246	DATA	2111
SPC	71	470180	246	DATA	2112
SPC	71	480000	246	DATA	2113
SPC	71	480180	246	DATA	2114
SPC	71	490000	246	DATA	2115
SPC	71	490180	246	DATA	2116
SPC	71	500500	345	DATA	2117
SPC	71	500000	345	DATA	2118
SPC	71	500180	345	DATA	2119
SPC	71	505000	345	DATA	2120
SPC	71	505180	345	DATA	2121
SPC	71	511000	345	DATA	2122
SPC	71	511180	345	DATA	2123
SPC	71	516000	345	DATA	2124
SPC	71	516180	345	DATA	2125
SPC	71	521000	345	DATA	2126
SPC	71	521180	345	DATA	2127
SPC	71	526000	345	DATA	2128
SPC	71	526180	345	DATA	2129
SPC	71	532000	345	DATA	2130
SPC	71	532180	345	DATA	2131
SPC	71	537000	345	DATA	2132
SPC	71	537180	345	DATA	2133
SPC	71	542000	345	DATA	2134
SPC	71	542180	345	DATA	2135
SPC	71	548000	345	DATA	2136
SPC	71	548180	345	DATA	2137
SPC	71	553000	345	DATA	2138
SPC	71	553180	345	DATA	2139
SPC	71	558000	345	DATA	2140
SPC	71	558180	345	DATA	2141
SPC	71	564000	345	DATA	2142
SPC	71	564180	345	DATA	2143
SPC	71	569000	345	DATA	2144
SPC	71	569180	345	DATA	2145
SPC	71	574000	345	DATA	2146
SPC	71	574180	345	DATA	2147
SPC	71	579000	345	DATA	2148
SPC	71	579180	345	DATA	2149
SPC	71	585000	345	DATA	2150
SPC	71	585180	345	DATA	2151
SPC	71	590000	345	DATA	2152
SPC	71	590180	345	DATA	2153
SPC	71	590500	345	DATA	2154
SPC	71	600000	246	DATA	2155
SPC	71	600180	246	DATA	2156
SPC	71	610000	246	DATA	2157
SPC	71	610180	246	DATA	2158
SPC	71	620000	246	DATA	2159
SPC	71	620180	246	DATA	2160

SPC	72	532180	126	DATA	2215
SPC	72	537000	126	DATA	2216
SPC	72	537180	126	DATA	2217
SPC	72	542000	126	DATA	2218
SPC	72	542180	126	DATA	2219
SPC	72	548000	126	DATA	2220
SPC	72	548180	126	DATA	2221
SPC	72	553000	126	DATA	2222
SPC	72	553180	126	DATA	2223
SPC	72	558000	126	DATA	2224
SPC	72	558180	126	DATA	2225
SPC	72	564000	126	DATA	2226
SPC	72	564180	126	DATA	2227
SPC	72	569000	126	DATA	2228
SPC	72	569180	126	DATA	2229
SPC	72	574000	126	DATA	2230
SPC	72	574180	126	DATA	2231
SPC	72	579000	126	DATA	2232
SPC	72	579180	126	DATA	2233
SPC	72	585000	126	DATA	2234
SPC	72	585180	126	DATA	2235
SPC	72	590000	126	DATA	2236
SPC	72	590180	126	DATA	2237
SPC	72	590500	126	DATA	2238
SPC	72	600000	135	DATA	2239
SPC	72	600180	135	DATA	2240
SPC	72	610000	135	DATA	2241
SPC	72	610180	135	DATA	2242
SPC	72	620000	135	DATA	2243
SPC	72	620180	135	DATA	2244
SPC	72	630000	135	DATA	2245
SPC	72	630180	135	DATA	2246
SPC	72	640000	135	DATA	2247
SPC	72	640180	135	DATA	2248
SPC	72	650000	135	DATA	2249
SPC	72	650180	135	DATA	2250
SPC	72	660000	135	DATA	2251
SPC	72	660180	135	DATA	2252
SPC	72	670000	135	DATA	2253
SPC	72	670130	135	DATA	2254
SPC	72	680000	135	DATA	2255
SPC	72	680180	135	DATA	2256
SPC	72	690000	135	DATA	2257
SPC	72	690180	135	DATA	2258
SPC	72	700000	135	DATA	2259
SPC	72	700180	135	DATA	2260
\$				DATA	2261
\$				DATA	2262
\$				DATA	2263
SPC	80	400000	4	DATA	2264
SPC	80	400180	4	DATA	2265
SPC	80	410000	4	DATA	2266
SPC	80	410180	4	DATA	2267
SPC	80	420000	4	DATA	2268

ELIMINATION OF ZERO STIFFNESS DOF

SPC	80	420180	4	DATA	2269
SPC	80	430000	4	DATA	2270
SPC	80	430180	4	DATA	2271
SPC	80	440000	4	DATA	2272
SPC	80	440180	4	DATA	2273
SPC	80	450000	4	DATA	2274
SPC	80	450180	4	DATA	2275
SPC	80	460000	4	DATA	2276
SPC	80	460180	4	DATA	2277
SPC	80	470000	4	DATA	2278
SPC	80	470180	4	DATA	2279
SPC	80	480000	4	DATA	2280
SPC	80	480180	4	DATA	2281
SPC	80	490000	4	DATA	2282
SPC	80	490180	4	DATA	2283
SPC	80	600000	4	DATA	2284
SPC	80	600180	4	DATA	2285
SPC	80	610000	4	DATA	2286
SPC	80	610180	4	DATA	2287
SPC	80	620000	4	DATA	2288
SPC	80	620180	4	DATA	2289
SPC	80	630000	4	DATA	2290
SPC	80	630180	4	DATA	2291
SPC	80	640000	4	DATA	2292
SPC	80	640180	4	DATA	2293
SPC	80	650000	4	DATA	2294
SPC	80	650180	4	DATA	2295
SPC	80	660000	4	DATA	2296
SPC	80	660180	4	DATA	2297
SPC	80	670000	4	DATA	2298
SPC	80	670180	4	DATA	2299
SPC	80	680000	4	DATA	2300
SPC	80	680180	4	DATA	2301
SPC	80	690000	4	DATA	2302
SPC	80	690180	4	DATA	2303
SPC	80	700000	4	DATA	2304
SPC	80	700180	4	DATA	2305
\$				DATA	2306
\$				DATA	2307
				DATA	2308
				DATA	2309
SPC	85	700000	123456	DATA	2310
SPC	85	700015	123456	DATA	2311
SPC	85	700030	123456	DATA	2312
SPC	85	700045	123456	DATA	2313
SPC	85	700060	123456	DATA	2314
SPC	85	700075	123456	DATA	2315
SPC	85	700090	123456	DATA	2316
SPC	85	700105	123456	DATA	2317
SPC	85	700120	123456	DATA	2318
SPC	85	700135	123456	DATA	2319
SPC	85	700150	123456	DATA	2320
SPC	85	700165	123456	DATA	2321
SPC	85	700180	123456	DATA	2322

CONSTRAIN FIXED END

DATA 2323
DATA 2324
DATA 2325

85
85

80
80

71
72

SPCADD 91
SPCADD 92
ENDDATA

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